

FILE NO.

**SERVICE MANUAL
(SUPPLEMENT)**

**Remote Control Color
Television**

**DS27214 (CANADA)
ORIGINAL VERSION**



Chassis No. 27214-00

NOTE: Match the Chassis No. on the unit's back cover with the Chassis No. in the Service Manual.

If the Original Version Service Manual Chassis No. does not match the unit's, additional Service Literature is required. You must refer to "Notices" to the Original Service Manual prior to servicing the unit.

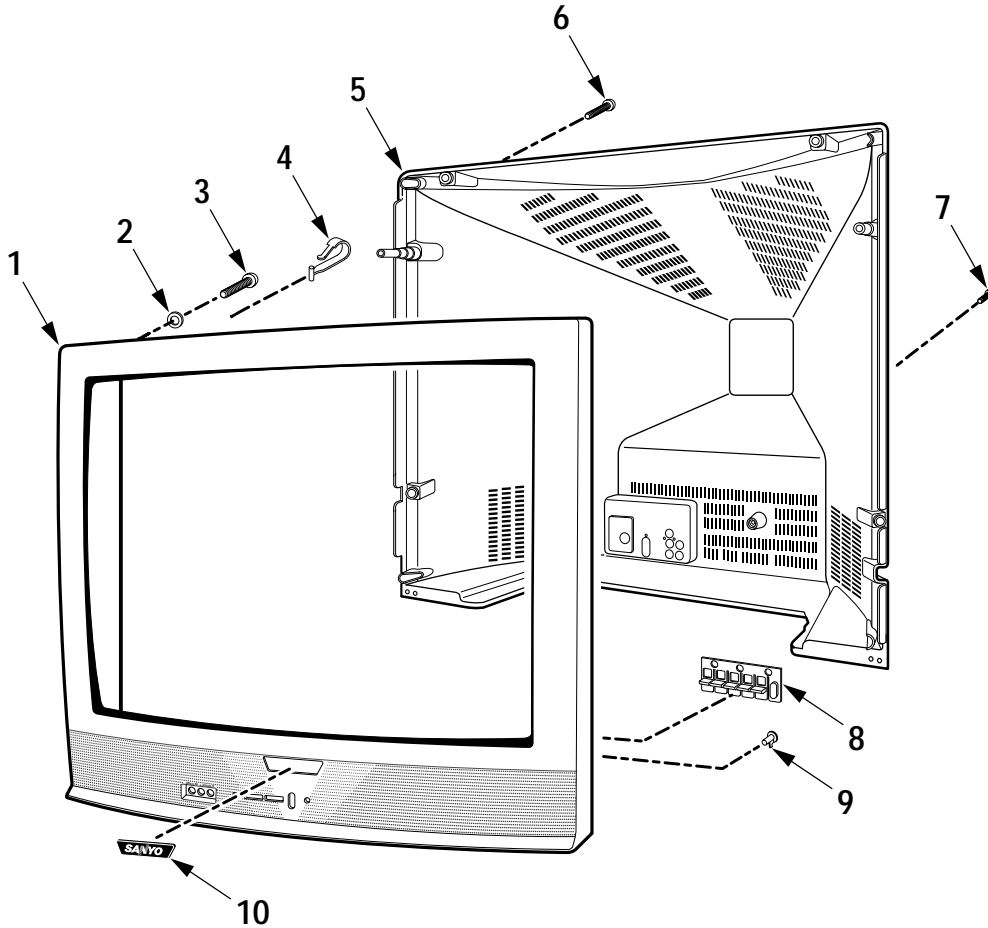
THIS CHASSIS IS SIMILAR TO MODEL DS27530, CHASSIS NUMBER 27530-00. SERVICE INFORMATION GIVEN IN THIS MANUAL IS ONLY THE DIFFERENCE INFORMATION FROM MODEL DS27530, CHASSIS NUMBER 27530-00. FOR ADDITIONAL SERVICE INFORMATION, REFER TO THE SERVICE MANUAL FOR CHASSIS NUMBER 27530-00 USED IN MODEL DS27530 (SM780085).

DIFFERENCES

MODEL DS27214 (Chassis No. 27214-00) — SAME AS MODEL DS27530 (Chassis No. 27530-00) EXCEPT:

1. IN THE CABINET / ACCESSORY PARTS LIST

LOCATION NO.	MODEL DS27530 (Chassis No. 27530-00)		MODEL DS27214 (Chassis No. 27214-00)	
	Part No.	Description	Part No.	Description
1	610 308 1526	CABINET FRONT ASSY	610 314 8908	CABINET FRONT ASSY
10	610 303 5291	DEC SHEET	610 317 4655	DEC SHEET
11	610 293 2560	SANYO BADGE	N/A	NOT USED
N/A	610 304 8550	OWNER'S MANUAL	610 317 4006	OWNER'S MANUAL
N/A	645 053 8698	RC TRANSMITTER	645 065 6910	RC TRANSMITTER



For parts or service contact

SANYO FISHER SERVICE

21605 Plummer Street
Chatsworth, CA 91311 (U.S.A.)

300 Applewood Crescent,
Concord, Ontario L4K 5C7 (CANADA)

June / 2004 / 2000 SMC

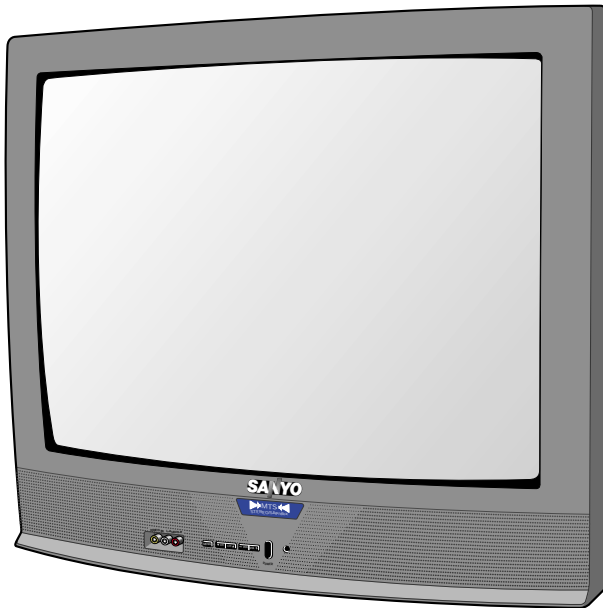
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FILE NO.

SERVICE MANUAL

Remote Control Color Television

**DS27530 (U.S.A.)
(CANADA)
ORIGINAL VERSION**



Chassis No. 27530-00

NOTE: Match the Chassis No. on the unit's back cover with the Chassis No. in the Service Manual.

If the Original Version Service Manual Chassis No. does not match the unit's, additional Service Literature is required. You must refer to "Notices" to the Original Service Manual prior to servicing the unit.

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Specifications

Power Rating	120V, 60Hz 86W (Avg), 2.0A (Max)
Antenna Input Impedance	75Ω UHF/VHF/CATV
Receiving Channel	2 - 13 (VHF), 14 - 69 (UHF), 01, 14-94, 95-125 (CATV)
Remote Ready	33 Key Remote Control
Sound Output	1.0 W/CH
Intermediate Frequency	
Picture IF Carrier	45.75MHz
Sound IF Carrier	41.25MHz
Color Sub Carrier	42.17MHz
Picture Tube	A68ADT25X03
Semiconductors	
Integrated Circuits	9
Transistors	23
Except within Tuner and RC Pre-Amp.	
Cabinet Dimensions	
Width	664mm
Height	589mm
Depth	522mm

SAFETY INSTRUCTIONS

SAFETY PRECAUTIONS

WARNING: The chassis of this receiver has a floating ground with the potential of one half the AC line voltage in respect to earth ground. Service should not be attempted by anyone not familiar with the precautions necessary when working on this type of equipment.

The following precautions must be observed:

1. An isolation transformer must be connected in the power line between the receiver and the AC line before any service is performed on the receiver.
2. Comply with all caution and safety-related notes provided on the side of the cabinet, inside the cabinet, on the chassis, and the picture tube.
3. When replacing a chassis in the cabinet, always be certain that all the protective devices are installed properly, such as control knobs, adjustment covers, shields and barriers.

DO NOT OPERATE THIS TELEVISION RECEIVER WITHOUT THE PROTECTIVE SHIELD IN POSITION AND PROPERLY SECURED.

4. Before replacing the back cover of the set, thoroughly inspect the inside of the cabinet to see that no stray parts or tools have been left inside.

Before returning any television to the customer, the service technician must perform the following safety checks to be sure that the unit is completely safe to operate without danger of electrical shock.

ANTENNA COLD CHECK

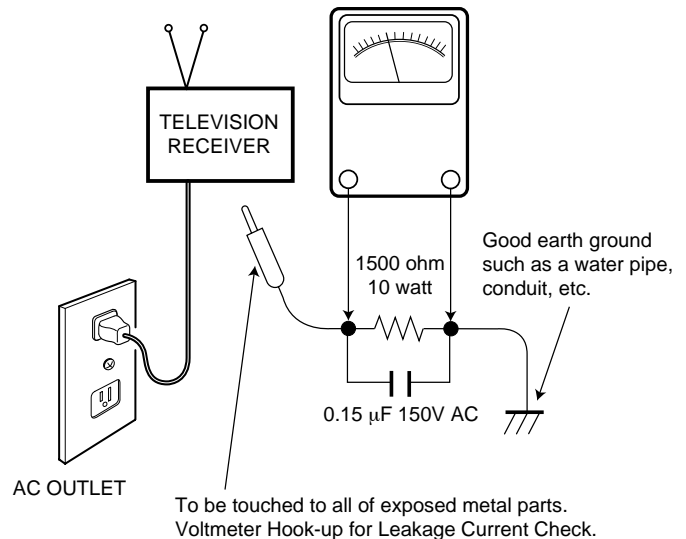
Remove AC plug from the 120 VAC outlet and place a jumper across the two blades. Connect one lead of an ohmmeter to the jumpered AC plug, and touch the other lead to each exposed antenna terminal (UHF and VHF antenna terminals). The resistance must measure between 1M ohm and 5.2M ohm. Any resistance value below or above this range indicates an abnormality which requires corrective action.

LEAKAGE CURRENT CHECK

Plug the AC line cord directly into a 120 VAC outlet. (Do not use an isolation transformer for this check.) Use an AC voltmeter, that has 5000 ohms per volt or more sensitivity. Connect a 1500 ohm 10 watt resistor, paralleled by a 0.15 μ F 150 VAC capacitor, between a known good earth ground (water pipe, conduit, etc.) and all exposed metal parts of the cabinet (antennas, handle bracket, metal cabinet, screw heads, metal overlays, control shafts, etc.). Measure the AC voltage across the 1500 ohm resistor. The AC voltage should not exceed 750 mV. A reading exceeding 750 mV indicates that a dangerous potential exists. The fault must be located and corrected. Repeat the above test with the receiver power plug reversed.

NEVER RETURN A RECEIVER TO THE CUSTOMER WITHOUT TAKING THE NECESSARY CORRECTIVE ACTION.

READING SHOULD NOT EXCEED 750 mV.
AC VOLTMETER
(5000 ohms per volt or more sensitivity)



X-RADIATION PRECAUTION

The primary source of X-RADIATION in solid-state receivers is the picture tube. The picture tube is specially constructed to limit X-Ray emission. For continued X-RADIATION protection, the replacement tube must be the same type as the original (including the suffix letter in the part numbers). Excessive high voltage may produce potentially hazardous X-RADIATION. To avoid such hazards, the high voltage must be maintained within specific limits. Refer to the X-RADIATION WARNING NOTE on the CHASSIS SCHEMATIC in this service manual for specific high voltage limits. If the high voltage exceeds specified limits, check the components specified on the chassis schematic diagram and take the necessary corrective action. Carefully follow the instructions for the +B Voltage Check and the High Voltage Check to maintain the high voltage within the specified limits.

HIGH VOLTAGE HOLD-DOWN TEST

To prevent X-RADIATION from the picture tube due to excessive high voltage, a HOLD-DOWN circuit is provided in the high voltage circuit. Every time the receiver is serviced, the high voltage HOLD-DOWN circuit must be tested for proper operation. Refer to the HIGH VOLTAGE HOLD-DOWN TEST in service adjustments.

PRODUCT SAFETY NOTICE

When replacing components in a receiver, always keep in mind the necessary product safety precautions. Pay special attention to the replacement of components marked with a star (★) in the parts list and in the schematic diagrams. To ensure safe product operation, it is necessary to replace those components with the exact same PARTS.

SERVICE ADJUSTMENTS

GENERAL

This set has an On-screen Service Menu system included in the CPU that allows remote operation for most of the service adjustments. To enter the Service Menu, first disconnect the AC power cord. Then while pressing the MENU key on the **front control panel**, reconnect the AC power cord. The adjustments can now be made with the remote control or front control panel keys.

ON-SCREEN SERVICE MENU SYSTEM

1. Enter the Service Menu:

- While pressing the MENU key on the **front control panel**, reconnect the AC power cord. The Service Menu Display will now appear. (See Figure 1.)

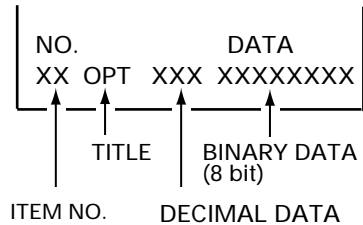


Figure 1. Service Menu Display

2. Service Adjustments:

- Press the ▲ or ▼ key to select the desired service menu you want to adjust. (See page 4 for On-screen Service Menu.)
- Use the + or – key to adjust the data.

3. Exit from the Service Menu:

- Press the MENU key to turn off the Service Menu display.

IC802 (EEPROM) REPLACEMENT

When IC802 (EEPROM) is replaced, IC801 (CPU) will automatically write the initial reference data into IC802 for basic TV operation. However, the bus data should be checked and some bus data should be set up before attempting the service adjustments. (See pages 4 – 6 for detailed information.)

INITIAL BUS DATA SETUP

Note: When IC802 (EEPROM) is replaced, change the following initial reference data for proper TV operation before attempting the service adjustments.

1. Disconnect the AC power cord (AC 120V line).
2. While pressing the MENU key on the **front control panel**, reconnect the AC power cord. The Service Menu display will now appear.
3. Select NO. 03 HP (H Phase) with ▲ or ▼ key. Adjust the data with + or – key for 7.
4. Select NO. 04 VS (V Size) with ▲ or ▼ key. Adjust the data with + or – key for 62.
5. Select NO. 05 VPO (V Position) with ▲ or ▼ key. Adjust the data with + or – key for 32.
6. Select NO. 07 VLN (V Lin) with ▲ or ▼ key. Adjust the data with + or – key for 15.
7. Select NO. 10 VSC (V S Correction) with ▲ or ▼ key. Adjust the data with + or – key for 13.
8. Select NO. 12 HBL (H Blanking Left) with ▲ or ▼ key. Adjust the data with + or – key for 6.
9. Select NO. 28 PRE (Preshoot Adj) with ▲ or ▼ key. Adjust the data with + or – key for 3.
10. Select NO. 37 AF (Auto Flesh) with ▲ or ▼ key. Adjust the data with + or – key for 1.
11. Select NO. 57 OPT (SA Option) with ▲ or ▼ key. Adjust the data with + or – key for 100.
12. Select NO. 58 OP2 (SA Option 2) with ▲ or ▼ key. Adjust the data with + or – key for 32.
13. Select NO. 59 HR (OSD Position) with ▲ or ▼ key. Adjust the data with + or – key for 22.
14. Press the MENU key to turn off the Service Menu display.

Table 1. ON-SCREEN SERVICE MENU

When IC802 (EEPROM) is replaced, check the bus data to confirm they are the same as below. The shaded menu should be checked and be set up or readjusted according to the procedures described in the following pages. Initial Setup Data marked with an * should be changed from Initial Reference Data. (See page 3 for Initial Bus Data Setup.)

NO.	TITLE	INITIAL REFERENCE DATA	INITIAL SETUP DATA	RANGE OF DATA	FUNCTION
01	HFR	29	29	0~63	Horizontal Frequency
02	AFC	0	0	0, 1	AFC Gain & Gate
03	HP	15	7*	0~31	Horizontal Phase (Horizontal Centering)
04	VS	64	62*	0~127	Vertical Size
05	VPO	5	32*	0~63	Vertical Position
06	VSP	0	0	0, 1	Vertical Set Up (Sync Sensitivity)
07	VLN	18	15*	0~31	Vertical Linearity
08	CRS	0	0	0~3	Cross B/W
09	GRY	1	1	0, 1	Gray Mode
10	VSC	8	13*	0~31	Vertical S Correction
11	HBR	3	3	0~7	H BLK R
12	HBL	4	6*	0~7	H BLK L
13	CDM	0	0	0, 1	C D Mode
14	VC	7	7	0~7	Vertical Compression
15	RB	0	0	0~255	Red Bias
16	GB	0	0	0~255	Green Bias
17	BB	0	0	0~255	Blue Bias
18	RD	64	64	0~127	Red Drive
19	GD	8	8	0~15	Green Drive
20	BD	64	64	0~127	Blue Drive
21	SBI	48	48	0~127	Sub Bias
22	OSD	3	3	0~3	OSD Contrast
23	POS	0	0	0, 1	Pre/Over SW
24	FLS	1	1	0~7	Filter System
25	CKO	3	3	0~7	Color Killer Operation
26	GYA	0	0	0, 1	G-Y Angle
27	CRG	2	2	0~3	Coring Gain
28	PRE	1	3*	0~3	Pre Shoot Adjust
29	WP	1	1	0, 1	White Peak Limiter
30	FSW	0	0	0, 1	FBP Blanking Switch
31	VBL	0	0	0, 1	Vertical Blanking Switch
32	BSG	2	2	0~3	Black Str Gain
33	BSS	1	1	0~3	Black Str Start
34	DCR	1	1	0~3	DC Reset
35	YGM	1	1	0~3	Y Gamma
36	CBP	0	0	0, 1	C Bypass
37	AF	0	1*	0, 1	Auto Flesh
38	BAT	4	4	0~7	Bright ABL Threshold
39	MSD	0	0	0, 1	Mid Stop Def
40	ABL	0	0	0, 1	Auto Bright Limit
41	RYA	2	2	0~15	R-Y/B-Y Angle
42	RAD	15	15	0~63	RF AGC Delay
43	IAS	0	0	0, 1	IF AGC
44	FMM	0	0	0, 1	FM Mute
45	FL	15	15	0~31	FM Level

Table 1. ON-SCREEN SERVICE MENU (Continued)

When IC802 (EEPROM) is replaced, check the bus data to confirm they are the same as below. The shaded menu should be checked and be set up or readjusted according to the procedures described in the following pages. Initial Setup Data marked with an * should be changed from Initial Reference Data. (See page 3 for Initial Bus Data Setup.)

NO.	TITLE	INITIAL REFERENCE DATA	INITIAL SETUP DATA	RANGE OF DATA	FUNCTION
46	VL	4	4	0~7	Video Level
47	EWD	39	39	0~63	EW DC
48	EWA	30	30	0~63	EW Amp
49	EWT	34	34	0~63	EW Tilt
50	EWP	7	7	0~7	EW Corner Top
51	EWB	8	8	0~7	EW Corner Bottom
52	HSC	7	7	0~7	Horz Size Comp
53	SB	32	32	0~63	Sub Bright
54	SCO	7	7	0~31	Sub Color
55	STI	20	20	0~31	Sub Tint
56	SSH	12	12	0~31	Sub Sharpness
57	OPT	0	100*	0~255	Option (See Note 1 page 6.)
58	OP2	0	32*	0~255	Option 2 (See Note 2 page 6.)
59	HR	27	22*	0~63	OSD Horizontal Position
60	ATT	7	7	0~63	Input Level
61	WDB	32	32	0~63	Wideband
62	SPC	32	32	0~63	Spectral
63	SBO	5	5	0~255	Sub Bright Offset
64	PCO	40	40	0~63	PIP Color
65	PTI	40	40	0~63	PIP Tint
66	PUV	24	24	0~63	PIP Top Position
67	PDV	147	147	0~255	PIP Bottom Position
68	PLH	10	10	0~63	PIP Left Position
69	PRH	101	101	0~255	PIP Right Position
70	PCN	42	42	0~63	PIP Y Level
71	PBS	15	15	0~63	PIP BGP Phase
72	DRV	64	64	0~127	Red Drive Adjustment (See Note 3 page 6.)
		64	64	0~127	Blue Drive Adjustment (See Note 3 page 6.)
73	-	0	0	0~255	Red Bias Adjustment (See Note 4 page 6.)
	-	0	0	0~255	Green Bias Adjustment (See Note 4 page 6.)
	-	0	0	0~255	Blue Bias Adjustment (See Note 4 page 6.)

SERVICE ADJUSTMENTS (Continued)

PROGRAM CODES

The microprocessor used in this model is a multi-purpose type and is used in several different models. To ensure proper operation and the correct features for your particular model, the Program Codes must be correct.

Note 1. Option Data 1 (NO. 57 OPT) should be decimal 100 (01100100 binary). See page 3 INITIAL DATA SETUP, step 11, for set up procedure. If this program code is wrong the TV will not operate properly.

BIT	FUNCTION	DATA	
		0	1
0, 1	TV HOTEL MONITOR	00: TV 01: HOTEL 10: MONITOR 11: INHIBITED (=TV)	
2	VIDEO INPUT	NONE	YES
3, 4	CLOCK	NOT USED	
5	STEREO/MONO	MONO	STEREO
6, 7	SURROUND	00: NONE 01: YES 10: NOT USED 11: NOT USED	

Note 2. Option Data 2 (NO. 58 OP2) should be decimal 32 (00100000 binary). See page 3 INITIAL DATA SETUP, step 12, for set up procedure. If this program code is wrong the TV will not operate properly.

BIT	FUNCTION	DATA	
		0	1
0	V-GUIDE	YES	NONE
1	COLOR ENHANCER	NOT USED	
2	INITIAL CHANNEL	NOT USED	
3	NOT USED	NOT USED	
4	PIP	NOT USED	
5	AV1/AV1, AV2	AV1	AV1, AV2
6	TONE/BASS, TREBLE	NOT USED	
7	GAME KEY	NONE	YES

DRIVE / BIAS ADJUSTMENTS

Note 3. Red/Blue Drive Adjustments in Service Menu NO. 72 DRV: Adjust Red and Blue Drive Levels alternately with 1, 3, 7, and 9 keys on the remote control. (See Figure 2.) The Drive Level adjustment data will be written in the Service Menu No. 18 and 20 automatically.

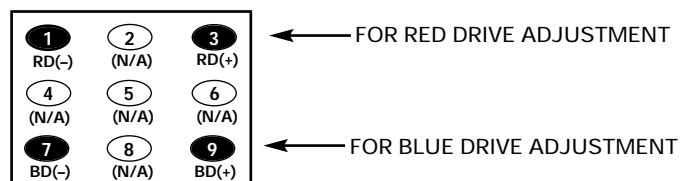


Figure 2.

Note 4. Red/Green/Blue Bias Adjustments in Service Menu NO. 73: Adjust each Bias Level with 1, 3, 4, 6, 7, or 9 key on the remote control. (See Figure 3.) The Bias Level adjustment data will be written in the Service Menu No. 15 ~ 17 automatically.

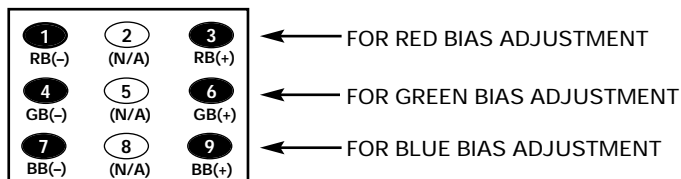


Figure 3.

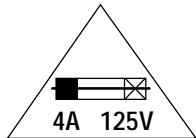
ANTENNA CONNECTIONS

This receiver is designed for UHF/VHF reception. A 75 ohm terminal is provided for UHF and VHF receptions. When connecting a CATV antenna system, connect the 75 ohm coaxial cable directly to the 75 ohm terminal. For 300 ohm VHF antenna, use an adapter (not included with the TV set).

CIRCUIT PROTECTION

Fuse F601 (4A) is included in the AC line. This fuse must be replaced with the proper fuse (see Parts List).

CAUTION



FOR CONTINUED PROTECTION AGAINST A RISK OF FIRE, REPLACE ONLY WITH THE SAME TYPE 4A, 125V FUSE.

ATTENTION : POUR MAINTENIR LA PROTECTION CONTRE LES RISQUES D' INCENDIE UTILISER UN FUSIBLE DE RECHANGE DE MEME TYPE 4A, 125V.

+B VOLTAGE CHECK

Connect Voltmeter + lead to TJ1 130V and - lead to ground (TE7). Connect receiver to AC 120V line. Tune receiver to an active channel. Reset the picture controls to the FACTORY PRESET levels (press remote control RESET key twice). Voltage must measure between +128.0V and +132.0V. If the voltage is out of this range, the power circuit must be checked. No +B adjustment is provided on this chassis.

HORIZONTAL CENTERING ADJUSTMENT

1. Tune receiver to an active channel.
2. Check that picture is in the horizontal center of TV screen. If picture is not centered horizontally, perform steps 3 - 6.
3. Turn off the receiver and disconnect the AC power cord.
4. While pressing the MENU key, reconnect the AC power cord. The Service Menu display will now appear.
5. Select NO. 03 HP (Horizontal Phase) with ▲ or ▼ key.
6. Adjust the data with + or - key for horizontal center. To turn off the Service Menu display, press the MENU key.

VERTICAL SIZE ADJUSTMENT

1. Tune receiver to an active channel.
2. Check the vertical size of the picture. If the vertical size is too large or small, perform steps 3 - 6.
3. Turn off the receiver and disconnect the AC power cord.
4. While pressing the MENU key, reconnect the AC power cord. The Service Menu display will now appear.
5. Select NO. 04 VS (Vertical Size) with ▲ or ▼ key.
6. Adjust the data with + or - key for full scan. To turn off the Service Menu display, press the MENU key.

VERTICAL CENTERING ADJUSTMENT

1. Tune receiver to an active channel.
2. Check that picture is in the center of TV screen. If picture center is too low, add resistor R513 (1K ohm 1/2W). If picture center is too high, add resistor R512 (470 ohm, 1W).

VCO ADJUSTMENT

Note: VCO must be adjusted after IC101 (Signal Processor), IC802 (EEPROM) or T151 (VCO Coil) is replaced.

1. Tune receiver to an active channel.
2. Set the picture controls to the Sports level.
3. Connect digital voltmeter + lead to pin 58 of IC101 and - lead to ground (TE 7).
4. Confirm a reading of 3.6 ± 0.2 VDC.
5. If voltage is out of specifications adjust T151 for 3.6 ± 0.2 VDC.

RF AGC ADJUSTMENT

1. Tune receiver to strongest VHF station in your area.
2. Set contrast and brightness controls for maximum.
3. Turn off the receiver and disconnect the AC power cord (120V AC line).
4. While pressing the MENU key, reconnect the AC power cord. The Service Menu display will now appear.
5. Select NO. 42 RAD (RF AGC Delay) with ▲ or ▼ key.
6. Adjust the data with + or - key in the direction which causes snow to appear; then in the opposite direction until the snow just disappears.
7. To turn off the Service Menu display, press the MENU key.

VIDEO LEVEL

1. Connect color-bar generator to antenna terminals.
2. Turn off the receiver and disconnect the AC power cord (AC 120V line).
3. Connect oscilloscope to TP16 (Q202 emitter) and ground.
4. While pressing the Menu key, reconnect the AC power cord. The Service Menu will now appear.
5. Select NO. 46 VL (Video Level) with the ▲ or ▼ key.
6. Adjust the + or - key for an oscilloscope reading of 1.0 ± 0.1 VP-P at TP16. Press the MENU key to turn off the Service Menu display.

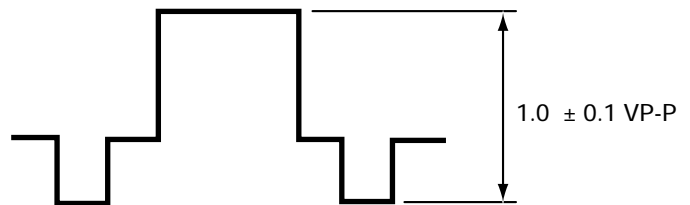


Figure 4.

SERVICE ADJUSTMENTS (Continued)

GRAYSCALE ADJUSTMENT

1. Set the picture controls to the Sports levels or Reset (use MENU key and ▲ or ▼ key or RESET key).
2. Turn off the receiver and disconnect the AC power cord (120V AC line).
3. While pressing the MENU key, reconnect the AC power cord. The Service Menu display will now appear.
4. Select NO. 15 RB (Red Bias), NO. 16 GB (Green Bias), and NO. 17 BB (Blue Bias) with ▲ or ▼ key and set each data to 00 with + or – key.
5. Select NO. 18 RD (Red Drive) and NO. 20 BD (Blue Drive) with ▲ or ▼ key and set each data to 64 with + or – key.
6. Set NO. 19 GD (Green Drive Reduction) data to 8, NO. 53 SB (Sub-Brightness) data to 32, NO. 54 SCO (Sub Color) data to 7, NO. 55 STI (Sub Tint) to 20, and NO. 56 SSH (Sub Sharpness) data to 12 with ▲ or ▼, and + or – keys.
7. Turn Screen Control (T402) to minimum (fully counter-clockwise).
8. Select the Service Menu NO. 73 (Bias Adjustments) with ▲ or ▼ key.
9. Advance Screen Control (T402) clockwise to obtain just visible one color line. If line does not appear, place this control to maximum (fully clockwise).
10. Raise each Bias Level with 3, 6, and 9 keys to obtain just visible white line. (See Figure 5.)

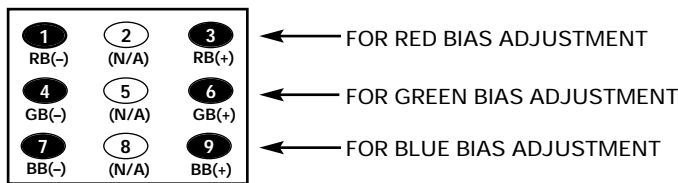


Figure 5. Remote Control Number keys' functions in Service Menu NO. 73

11. Select the Service Menu NO. 72 DRV (Drive Adjustments) with ▲ or ▼ key.
12. Adjust Red and Blue Drive Levels alternately with 1, 3, 7, or 9 key to produce normal black and white picture in highlight areas. (See Figure 6.)

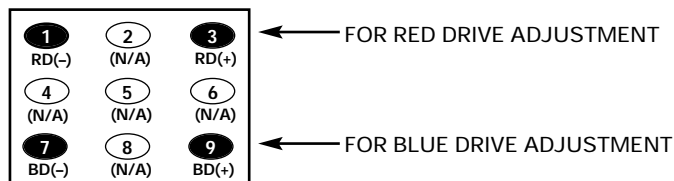


Figure 6. Remote Control Number keys' functions in Service Menu NO. 72 DRV

13. Check for proper grayscale at all brightness levels. To turn off the Service Menu display, press the MENU key.

Note: If Grayscale Adjustment is made after picture tube replacement, check Brightness Level Adjustment.

FOCUS ADJUSTMENT

Adjust focus control (T402) for well defined scanning lines.

BRIGHTNESS LEVEL ADJUSTMENT

Note: Grayscale, RF AGC, Video Level, and High Voltage Check must be adjusted before attempting Brightness Level Adjustment.

1. Connect a color-bar generator to the antenna terminals.
2. Switch the generator to the crosshatch pattern.
3. Reset the picture controls to the Sports levels.
4. Connect voltmeter (high impedance) + lead to terminal TP51 and – lead to terminal TP50 on main board. Set voltmeter for 1.5V ~ 3V range.
5. Turn off the receiver and disconnect the AC power cord.
6. While pressing the MENU key, reconnect the AC power cord. The Service Menu display will now appear.
7. Select NO. 53 SB (Sub Brightness) with ▲ or ▼ key.
8. Adjust the data with + or – key for 820mVDC.
9. Press the MENU key to turn off the Service Menu display.
10. Check brightness level on every active channel, readjust (repeat steps 5 ~ 9), if necessary.

Note: Do not set to excessive brightness level, otherwise the contrast level will be suppressed.

HIGH VOLTAGE HOLD-DOWN TEST

Every time the receiver is serviced, the HIGH VOLTAGE HOLD-DOWN circuit must be tested for proper operation by following these steps:

1. Connect receiver to 120V AC line. Tune receiver to active channel. Reset the picture controls to the Sports levels.
2. Check that the voltage measured between TP7 and TE7 (ground side) is within 16.5 VDC to 21 VDC. If the voltage is out of this range, the Hold-Down Circuit must be checked.
3. Connect a DC Voltage supply to TP7 and TE7 through a 100 ohm 1/4W resistor. Adjust the DC voltage to 23 VDC. The receiver should shutdown, losing raster and sound. Then the receiver should turn off automatically. This reaction indicates that the Hold-Down circuit is functioning properly. If the receiver does not shutdown, a malfunction is indicated and its cause **must** be found and corrected.
4. To obtain picture again, remove the DC Supply and wait a few minutes. Now turn on the receiver.

HIGH VOLTAGE CHECK

Note: +B (+130V) Voltage Check and Grayscale Adjustment must be completed before attempting high voltage Check.

1. Connect high voltage voltmeter – lead to ground, and connect + lead to anode of picture tube.
2. Tune receiver to an active channel and confirm TV is operating properly.
3. Eliminate the beam current by adjusting the contrast and brightness controls to minimum.
4. Confirm high voltage is within 27.9 KV and 30.9 KV. If reading is not within range, check horizontal circuit.

No high voltage adjustment is provided on this chassis.

SOUND ADJUSTMENT

1. Connect a color-bar generator to the antenna terminals with audio signal of 1KHz at 100% modulation.
2. Set the picture controls to the Sports levels
3. Connect oscilloscope + lead to TP21 (base Q135) and – lead to ground.
4. Turn off the receiver and disconnect the AC power cord (AC 120V line).
5. While pressing the Menu key, reconnect the AC power cord. The Service Menu will now appear.
6. Select NO. 45 FL (FM Level) with the ▲ or ▼ key.
7. Adjust the data with the + or – key for an oscilloscope reading of $0.693 \pm 10\%$ VP-P at TP21.
8. Press the MENU key to turn off the Service Menu display and disconnect the oscilloscope from the chassis.

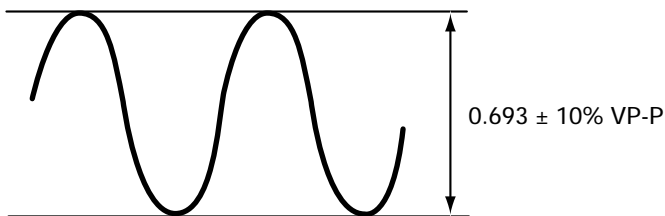


Figure 7.

MULTI-SOUND SECTION ADJUSTMENTS

Note: Multi-Sound Section must be adjusted after IC101 (Signal Processor), IC3401 (MTS Decoder), or IC802 (EEPROM) is replaced.

INPUT LEVEL ADJUSTMENT

1. Connect a signal to the antenna terminals with audio of 1 KHz 100% modulation.
2. Turn off the receiver and disconnect the AC power cord (AC 120V line).
3. Connect voltmeter (RMS) to TP317 and ground.
4. While pressing the Menu key, reconnect the AC power cord. The Service Menu will now appear.
5. Select NO. 60 ATT (Attenuation) with the ▲ or ▼ key.
6. Adjust the + or – key for a voltmeter reading of 400 ± 20 mVrms at TP317.

SEPARATION ADJUSTMENT

7. Turn off the receiver and disconnect the AC power cord (AC 120V line).
8. Connect oscilloscope CH1 to TP317 and CH2 to TP318 and ground.
9. Connect an MTS TV/Stereo generator to antenna terminal.
10. While pressing the Menu key, reconnect the AC power cord. The Service Menu will now appear.
11. Select pilot, 300Hz audio frequency and Left modulating signal.
12. Select NO. 61 WDB (Wide Band) with the ▲ or ▼ key.
13. Adjust the + or – key for minimum low frequencies at TP317. (See Figure 8.)
14. Select 4 KHz audio frequency and Right modulating signal.
15. Select NO. 62 SPC (Spectral) with the ▲ or ▼ key.
16. Adjust the + or – key for minimum high frequencies at TP318. (See Figure 8.)

Repeat adjustments (steps 11–16) until no further decreases in amplitude can be obtained. Press the MENU key to turn off the Service Menu display.

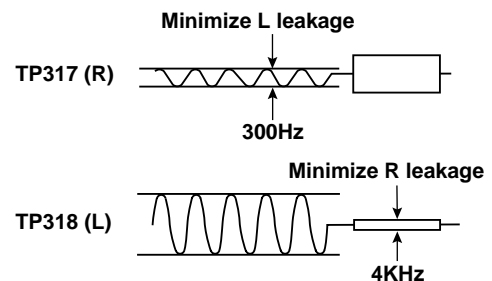


Figure 8. Separation Adjustments

PURITY AND CONVERGENCE ADJUSTMENTS

Pand convergence have been aligned at the factory. No re-alignment is necessary.

SERVICE HINTS

POWER FAILURE DETECTOR

This unit is equipped with a Power Failure Detector function included in the CPU which checks for an abnormal condition in the chassis power supplies, including the power supply derived from the Horizontal Output Transformer.

If, while the power is on, a failure is caused by any of the following that results in a low voltage supply, the CPU will turn the unit off in 1.5 seconds to prevent unnecessary damage:

- Failure within the power supply circuits.
- A short circuit in the load side from the supply.
- Stoppage of the Horizontal Output Oscillator caused by the X Radiation protection Hold-Down Circuit.

If, while the power is off, the power is switched on and any of these failures remains uncorrected, the CPU will shut off the power within three seconds.

Check the following if the unit is turned off by the power failure detector.

1. Disconnect the AC power cord (120V AC line) for at least 10 seconds.
2. Connect a DC Voltmeter to the following TEST POINTS.

TJ6	5V
D429 Cathode	5V

3. Press the Power key and check for the proper voltage supplies.
4. If any of these voltages is low, the power failure detector should turn the unit off within three seconds.
5. Check all circuits listed above.

Note: This unit is equipped with a Power Surge Protection feature included in the CPU. If power failure occurs three times within 15 minutes, the CPU will automatically stop functioning to help prevent secondary damage. (TV will not turn on by pressing the power key.) To reset the operating programs within the CPU, disconnect the AC power cord for at least 10 seconds.

MECHANICAL DISASSEMBLIES

CABINET BACK REMOVAL

1. Refer to Figure 1, remove 8 screws.
2. Pull off cabinet back and remove.

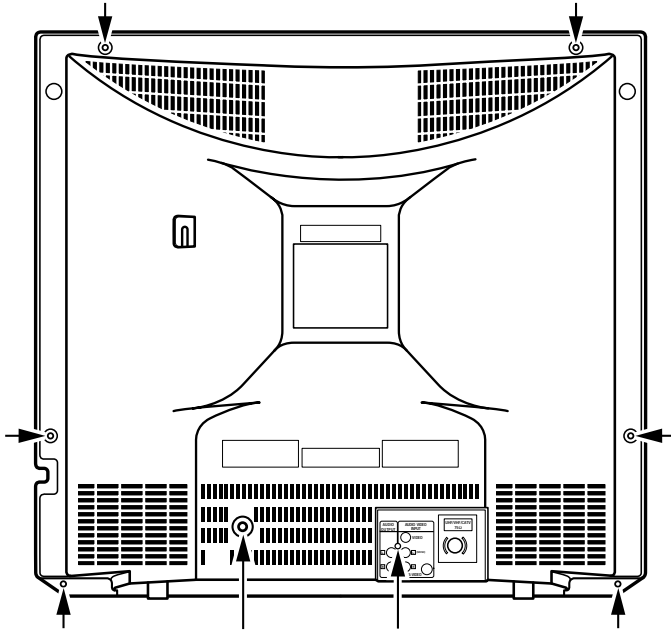


Figure 1. Cabinet Back Removal

CHASSIS REMOVAL

1. Remove cabinet back.
2. Discharge the picture tube anode (2nd anode lead) to the dag coating (picture tube grounding lead).
3. Disconnect degaussing coil socket (KD), picture tube socket, deflection yoke connector (KX), speakers connector (KSP), picture tube ground lead, and 2nd anode lead.
4. Remove chassis completely by sliding it straight back.

PICTURE TUBE REMOVAL

CAUTION: Do not disturb the deflection yoke or magnet assembly on the picture tube neck. Care must be taken to keep these assemblies intact, unless picture tube is being replaced. Discharge the picture tube to the coating before handling the tube.

1. Remove chassis, referring to Chassis Removal instructions.
2. Place cabinet's front face down on a soft surface.
3. Remove the screw on each corner of the picture tube and GENTLY lift the picture tube out of the cabinet.
4. Install a replacement picture tube in reverse order. Properly install the degaussing coil and picture tube grounding lead on the picture tube. See Figure 2.

Note: If Picture Tube is being replaced, mount the Degaussing Coil properly on the tube. See Figure 2.

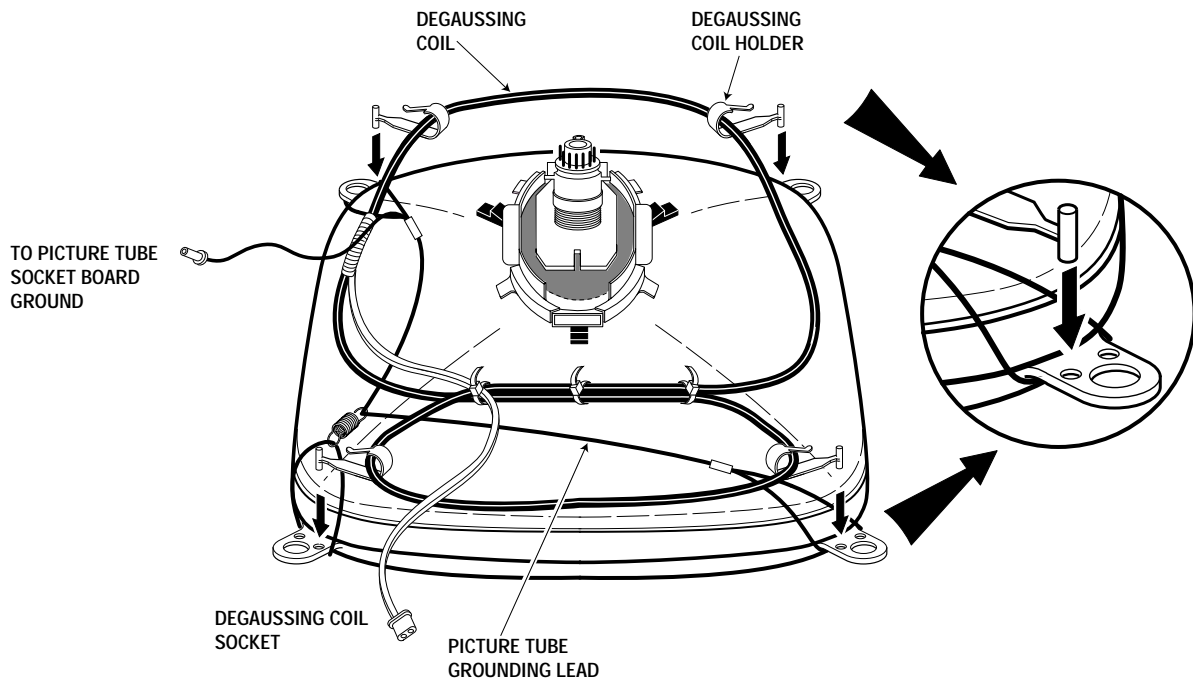


Figure 2. Picture Tube Removal

Schematic Location	Part No.	Description
C258	404 084 3207	ELECT 47U M 16V
C272	404 084 4105	ELECT 3.3U M 50V
C274	404 084 2705	ELECT 10U M 16V
C284	404 084 3207	ELECT 47U M 16V
C285	403 224 6108	CERAMIC 0.01U K 50V
C401	404 084 3306	ELECT 470U M 16V
C402	403 224 6108	CERAMIC 0.01U K 50V
C403	404 086 6800	POLYESTER 6800P J 63V
C405	404 084 6901	NP-ELECT 1U M 50V
C406	403 076 3607	CERAMIC 470P K 500V
C407	403 076 0507	CERAMIC 2200P K 500V
C408	403 055 0504	ELECT 1U M 160V
★ C411	404 079 1607	MT-POLYPRO 0.012U H 1.5K
	403 343 7703	MT-POLYPRO 0.012U H 1.5K
★ C412	403 254 9506	CERAMIC 1500P K 3K
★ C416	404 081 2609	MT-POLYPRO 0.27U M 200V
	403 346 7126	MT-POLYPRO 0.27U J 250V
	403 372 6807	MT-POLYPRO 0.27U J 250V
★ C417	404 081 2708	MT-POLYPRO 0.3U M 200V
	403 349 3204	MT-POLYPRO 0.3U J 250V
	403 372 6906	MT-POLYPRO 0.3 U J 250V
C421	404 091 6406	ELECT 220U M 6.3V
C427	403 224 6108	CERAMIC 0.01U K 50V
C441	403 224 6108	CERAMIC 0.01U K 50V
C471	404 084 3306	ELECT 470U M 16V
C473	404 084 5706	MT-POLYEST 0.47UJ 63V
C482	403 115 0802	ELECT 22U M 100V
C484	404 084 4204	ELECT 4.7U M 50V
C489	404 084 3009	ELECT 220U M 16V
C493	404 056 5307	NP-ELECT 2.2U M 100V
C497	404 084 2200	ELECT 100U M 6.3V
C502	403 053 2104	ELECT 220U M 35V
C503	403 276 0208	ELECT 2.2U K 50V
C504	404 085 4500	ELECT 2200U M 25V
C505	404 084 5706	MT-POLYEST 0.47UJ 63V
C506	403 062 5301	POLYESTER 5600P K 50V
	403 312 2401	POLYESTER 5600P K 50V
C508	403 235 0300	CERAMIC 56P J 50V
C509	404 084 5706	MT-POLYEST 0.47UJ 63V
★ C511	403 141 5802	POLYESTER 0.15U J 50V
	403 058 5407	POLYESTER 0.15U K 50V
C516	404 084 2705	ELECT 10U M 16V
★ C601	404 071 2404	MT-POLYEST 0.22U M 250V
	404 066 2204	MT-POLYEST 0.22U M 275V
	404 089 1703	MT-POLYEST 0.22U M 275V
★ C603	403 075 7101	CERAMIC 1000P K 500V
★ C604	403 075 7101	CERAMIC 1000P K 500V
★ C606	404 088 2909	CERAMIC 1000P M 250V
	404 088 7102	CERAMIC 1000P M 250V
★ C608	403 222 1907	CERAMIC 2200P K 1K
	403 263 6305	CERAMIC 2200P K 1K
	403 232 0204	CERAMIC 2200P K 1K
★ C609	404 049 4805	ELECT 470U M 200V
	404 075 5005	ELECT 470U M 200V

Schematic Location	Part No.	Description
	404 089 3509	ELECT 470U M 200V
C612	404 086 5100	POLYESTER 0.1U J 63V
C613	404 086 6503	POLYESTER 0.047U J 63V
C614	404 084 5003	POLYESTER 0.01UJ 63V
C622	404 084 4501	ELECT 470U M 35V
★ C625	403 266 4902	CERAMIC 1200P K 1K
	403 262 2308	CERAMIC 1200P K 1K
C626	404 084 2903	ELECT 1000U M 16V
C628	404 073 9005	ELECT 220U M 160V
	404 091 9704	ELECT 220U M 160V
C629	404 084 3009	ELECT 220U M 16V
★ C631	404 088 2909	CERAMIC 1000P M 250V
	404 088 7102	CERAMIC 1000P M 250V
★ C632	404 088 2909	CERAMIC 1000P M 250V
	404 088 7102	CERAMIC 1000P M 250V
C634	404 084 3207	ELECT 47U M 16V
C683	404 084 3009	ELECT 220U M 16V
C689	403 357 9601	CERAMIC 0.1U Z 50V
C693	404 086 5100	POLYESTER 0.1U J 63V
C701	403 224 5705	CERAMIC 1000P K 50V
C711	403 224 5705	CERAMIC 1000P K 50V
C721	403 224 5705	CERAMIC 1000P K 50V
★ C742	403 077 2807	CERAMIC 1000P Z 2K
C801	403 224 6108	CERAMIC 0.01U K 50V
C806	404 084 2408	ELECT 470U M 6.3V
C809	403 235 0607	CERAMIC 100P J 50V
C810	403 235 0607	CERAMIC 100P J 50V
C811	404 084 3801	ELECT 1U M 50V
C822	404 088 5702	ELECT 22U M 16V
C829	404 084 3801	ELECT 1U M 50V
C835	403 224 6108	CERAMIC 0.01U K 50V
C841	403 357 9601	CERAMIC 0.1U Z 50V
C842	403 357 9601	CERAMIC 0.1U Z 50V
C843	403 357 9601	CERAMIC 0.1U Z 50V
C853	404 087 1200	ELECT 0.1U M 50V
C854	403 235 0508	CERAMIC 82P J 50V
C856	404 084 3801	ELECT 1U M 50V
C857	403 235 1000	CERAMIC 220P J 50V
C858	403 224 5705	CERAMIC 1000P K 50V
C862	403 224 6108	CERAMIC 0.01U K 50V
C1001	404 084 2705	ELECT 10U M 16V
C1002	404 084 2705	ELECT 10U M 16V
C1051	404 088 5702	ELECT 22U M 16V
C1052	403 224 6108	CERAMIC 0.01U K 50V
C1059	404 084 2705	ELECT 10U M 16V
C1071	403 224 6108	CERAMIC 0.01U K 50V
C1080	403 357 9601	CERAMIC 0.1U Z 50V
C1081	404 084 2705	ELECT 10U M 16V
C1902	404 084 2705	ELECT 10U M 16V
C3401	404 087 1200	ELECT 0.1U M 50V
C3404	403 086 0108	NP-ELECT 4.7U M 25V
C3406	403 325 2504	CERAMIC 0.012U K 50V
C3407	403 235 5701	CERAMIC 5600P K 50V
C3408	404 084 3702	ELECT 0.47U M 50V

Schematic Location	Part No.	Description
C3411	404 084 3702	ELECT 0.47U M 50V
C3412	404 084 3207	ELECT 47U M 16V
C3413	404 084 4204	ELECT 4.7U M 50V
C3414	404 084 2804	ELECT 100U M 16V
C3416	403 086 0108	NP-ELECT 4.7U M 25V
C3417	404 084 4204	ELECT 4.7U M 50V
C3418	403 086 0108	NP-ELECT 4.7U M 25V
C3421	403 224 5606	CERAMIC 2700P K 50V
C3422	403 323 3602	CERAMIC 0.047U K 50V
C3423	403 342 9203	TA-SOLID 3.3U K 10V
C3424	403 086 0108	NP-ELECT 4.7U M 25V
C3426	403 299 1820	TA-SOLID 10U K 10V
C3427	404 084 3801	ELECT 1U M 50V
C3431	403 224 6009	CERAMIC 4700P K 50V
C3432	404 087 1200	ELECT 0.1U M 50V
C3433	403 224 6009	CERAMIC 4700P K 50V
C3434	403 343 4603	CERAMIC 0.022U K 50V
C3435	404 084 4204	ELECT 4.7U M 50V
C3436	403 086 0108	NP-ELECT 4.7U M 25V
C3437	404 084 4204	ELECT 4.7U M 50V
C3439	403 086 0108	NP-ELECT 4.7U M 25V
C3441	404 084 4204	ELECT 4.7U M 50V
C3442	404 084 4204	ELECT 4.7U M 50V
C3447	404 084 4204	ELECT 4.7U M 50V
C3448	404 084 4204	ELECT 4.7U M 50V

DIODES

D001	408 047 4706	ZENER DIODE MTZJ15B (15V)
D101	408 047 6205	ZENER DIODE MTZJ36A (36V)
D351	408 047 6502	ZENER DIODE MTZJ5.1A (5.1V)
D408	407 222 4401	ZENER DIODE 1Z150 (15V)
★ D421	407 158 1307	ZENER DIODE HZ11B2L (11V)
★ D422	407 158 1307	ZENER DIODE HZ11B2L (11V)
D428	407 099 7109	ZENER DIODE MTZJ15C (15V)
	407 054 5904	ZENER DIODE RD15EB3 (15V)
D429	408 008 2406	DIODE 1N4148
	407 013 4306	DIODE 1S2076A
	407 013 7109	DIODE 1S2473
D471	407 006 4108	DIODE ERB44-04
	407 007 7603	DIODE EU2
D481	407 124 6404	DIODE ERA18-04
	407 007 6606	DIODE ES1
	407 124 5506	DIODE RMPG06G
D482	407 011 4407	DIODE TVR1G
D486	407 099 6102	ZENER DIODE MTZJ10B (10V)
	407 054 0008	ZENER DIODE RD10EB2 (10V)
D487	407 005 7308	DIODE EM01Z
	407 005 8602	DIODE ERA15-02
	407 088 6502	DIODE MPG06D
	407 011 3004	DIODE S5277B
	408 009 9404	DIODE 1N4002ID
D490	408 047 7707	ZENER DIODE MTZJ5.6C (5.6V)
D501	407 005 7308	DIODE EM01Z
	407 005 8602	DIODE ERA15-02

Schematic Location	Part No.	Description
	407 088 6502	DIODE MPG06D
	407 011 3004	DIODE S5277B
	408 009 9404	DIODE 1N4002ID
★ D601	407 005 7605	DIODE EM2B
	408 008 8606	DIODE GP15G
	407 013 3200	DIODE 1S1887A
★ D602	407 005 7605	DIODE EM2B
	408 008 8606	DIODE GP15G
	407 013 3200	DIODE 1S1887A
★ D603	407 005 7605	DIODE EM2B
	408 008 8606	DIODE GP15G
	407 013 3200	DIODE 1S1887A
★ D604	407 005 7605	DIODE EM2B
	408 008 8606	DIODE GP15G
	407 013 3200	DIODE 1S1887A
D611	408 008 2406	DIODE 1N4148
	407 013 4306	DIODE 1S2076A
	407 013 7109	DIODE 1S2473
★ D612	407 231 2801	PHOTO COUPLE PC123YC2
D613	407 063 9702	ZENER DIODE MTZJ9.1C (9.1V)
	407 057 9800	ZENER DIODE RD9.1EB3 (9.1V)
D614	407 006 0100	DIODE ERA91-02
D623	407 124 6404	DIODE ERA18-04
	407 007 6606	DIODE ES1
	407 124 5506	DIODE RMPG06G
★ D624	407 106 2806	DIODE RU3YX
★ D625	407 211 5808	DIODE FE201-6L43
	407 129 7000	DIODE RU4AM LF-L1
D627	408 008 2406	DIODE 1N4148
	407 013 4306	DIODE 1S2076A
	407 013 7109	DIODE 1S2473
D629	407 099 7208	ZENER DIODE MTZJ16A (16V)
	407 054 7007	ZENER DIODE RD16EB1 (16V)
D680	408 008 2406	DIODE 1N4148
	407 013 4306	DIODE 1S2076A
	407 013 7109	DIODE 1S2473
D683	408 008 2406	DIODE 1N4148
	407 013 4306	DIODE 1S2076A
	407 013 7109	DIODE 1S2473
D693	407 063 8903	ZENER DIODE MTZJ5.6C (5.6V)
	407 057 0104	ZENER DIODE RD5.6EB3 (5.6V)
D801	408 008 2406	DIODE 1N4148
	407 013 4306	DIODE 1S2076A
	407 013 7109	DIODE 1S2473
D831	407 222 5903	ZD UDZS-TE-173.6B (3.6V)
D834	408 047 4706	ZENER DIODE MTZJ15B (15V)
D836	408 008 2406	DIODE 1N4148
	407 013 4306	DIODE 1S2076A
	407 013 7109	DIODE 1S2473
D843	408 008 2406	DIODE 1N4148
	407 013 4306	DIODE 1S2076A
	407 013 7109	DIODE 1S2473
D1001	407 099 6102	ZENER DIODE MTZJ10B (10V)
D1002	408 047 2306	ZENER DIODE MTZJ10B (10V)

Schematic Location	Part No.	Description
D1051	408 047 2306	ZENER DIODE MTZJ10B (10V)
D1052	408 047 2306	ZENER DIODE MTZJ10B (10V)
D1059	407 206 5608	ZENER DIODE UDZS10B (10V)
D1901	408 047 8605	ZENER DIODE MTZJ6.8A (6.8V)
D1902	408 047 2306	ZENER DIODE MTZJ10B (10V)

INTEGRATED CIRCUITS

IC001	409 275 7903	IC LA4525
★ IC101	409 491 4809	IC LA76834NM-TBM
★ IC501	409 453 5905	IC LA78041
★ IC601	409 172 8102	IC SE130NH
IC681	409 528 6202	IC PQ050ES1MXP
IC801	410 418 8602	IC M37272M*-*FP T4
IC802	409 495 6908	IC CAT24WC02P
	409 440 8902	IC M24C02-BN6
	409 376 1503	IC ST24C02B6
	409 528 8404	IC S524A40X21-DCB0
	409 497 0706	IC S524C20D21-DCB0
	409 333 3700	IC 24LC02B/P
IC1081	409 051 3006	IC TC4053BP
IC3401	409 467 1108	IC CXA2134Q-T6

COILS

★ LF601	645 012 0589	LINE FILTER
	645 052 6862	LINE FILTER
L164	645 003 9713	INDUCTOR, 15U K
	645 016 2657	INDUCTOR, 15U K
L401	645 036 4198	INDUCTOR, 1.0U, FILTER
L602	645 005 0763	CORE, PIPE
L611	610 078 5946	PIPE CORE
L612	610 078 5946	PIPE CORE
L623	610 078 5946	PIPE CORE
	652 000 1725	CORE, PIPE
L625	610 078 5946	PIPE CORE
	652 000 1725	CORE, PIPE
L801	645 008 2894	INDUCTOR, 5.6U K
	645 016 3104	INDUCTOR, 5.6U K
L811	645 006 2490	INDUCTOR, 1U K
	645 016 2411	INDUCTOR, 1U K
L812	645 006 2490	INDUCTOR, 1U K
	645 016 2411	INDUCTOR, 1U K
L821	645 008 2894	INDUCTOR, 5.6U K
	645 016 3104	INDUCTOR, 5.6U K
L851	645 008 2894	INDUCTOR, 5.6U K
	645 016 3104	INDUCTOR, 5.6U K
★ L901	645 057 3767	ASSY, COIL, DEGAUSSING
L1901	645 008 2894	INDUCTOR, 5.6U K
	645 016 3104	INDUCTOR, 5.6U K

Schematic Location	Part No.	Description
TRANSISTERS		
Q001	405 011 8401	TR 2SC1740S-Q
	405 011 8500	TR 2SC1740S-R
	405 011 8609	TR 2SC1740S-S
	405 012 2002	TR 2SC1815-GR
	405 012 2101	TR 2SC1815-O
	405 012 2309	TR 2SC1815-Y
	405 157 0505	TR 2SC536NF-NPA
	405 151 8705	TR 2SC536NG-NPA
	405 020 7501	TR 2SC945A-PA
	405 020 7709	TR 2SC945A-QA
	405 020 7907	TR 2SC945A-RA
Q005	405 008 4805	TR 2SB764-E
	405 008 4904	TR 2SB764-F
Q135	405 011 8401	TR 2SC1740S-Q
	405 011 8500	TR 2SC1740S-R
	405 011 8609	TR 2SC1740S-S
	405 012 2002	TR 2SC1815-GR
	405 012 2101	TR 2SC1815-O
	405 012 2309	TR 2SC1815-Y
	405 157 0505	TR 2SC536NF-NPA
	405 151 8705	TR 2SC536NG-NPA
	405 020 7501	TR 2SC945A-PA
	405 020 7709	TR 2SC945A-QA
	405 020 7907	TR 2SC945A-RA
Q202	406 000 6804	TR 2SA1015-GR(SAN)
	405 001 7407	TR 2SA1015-O(SAN)
	405 001 7605	TR 2SA1015-Y(SAN)
	405 004 3109	TR 2SA564A-Q(CU)
	405 004 3208	TR 2SA564A-R(CU)
	405 151 3304	TR 2SA608NF-NPA
	405 006 1707	TR 2SA933S-Q
	405 006 1806	TR 2SA933S-R
Q208	406 000 6804	TR 2SA1015-GR(SAN)
	405 001 7407	TR 2SA1015-O(SAN)
	405 001 7605	TR 2SA1015-Y(SAN)
	405 004 3109	TR 2SA564A-Q(CU)
	405 004 3208	TR 2SA564A-R(CU)
	405 151 3304	TR 2SA608NF-NPA
	405 006 1707	TR 2SA933S-Q
	405 006 1806	TR 2SA933S-R
Q401	405 029 7106	TR 2SC2271-D
	405 013 6207	TR 2SC2271-D-CTV
	405 029 7205	TR 2SC2271-E
	405 013 6306	TR 2SC2271-E-CTV
★ Q402	406 017 4602	TR TT2168LS-YB11
Q486	405 023 5009	TR 2SD400-E-MP
	405 023 5306	TR 2SD400-F-MP
Q490	405 023 5009	TR 2SD400-E-MP
	405 023 5306	TR 2SD400-F-MP
★ Q601	405 166 7601	TR 2SK2872
Q611	405 013 6801	TR 2SC2274-E
	405 013 7006	TR 2SC2274-F

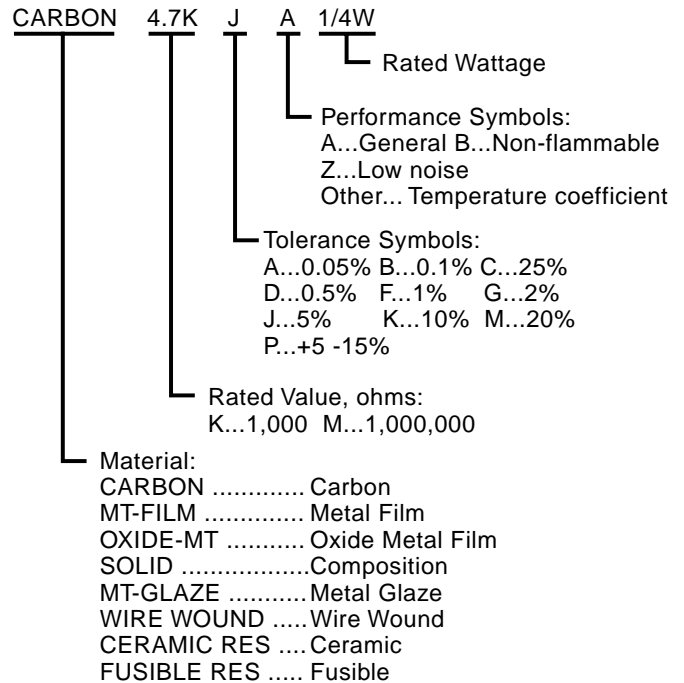
Schematic Location	Part No.	Description
Q612	405 006 6504	TR 2SA984-E
	405 006 6702	TR 2SA984-F
Q613	405 013 6801	TR 2SC2274-E
	405 013 7006	TR 2SC2274-F
Q627	405 089 0000	TR 2SA1707-S
	405 089 0109	TR 2SA1707-T
	405 009 6907	TR 2SB985-S
	405 009 7003	TR 2SB985-T
Q635	405 011 8401	TR 2SC1740S-Q
	405 011 8500	TR 2SC1740S-R
	405 011 8609	TR 2SC1740S-S
	405 012 2002	TR 2SC1815-GR
	405 012 2101	TR 2SC1815-O
	405 012 2309	TR 2SC1815-Y
	405 157 0505	TR 2SC536NF-NPA
	405 151 8705	TR 2SC536NG-NPA
	405 020 7501	TR 2SC945A-PA
	405 020 7709	TR 2SC945A-QA
Q681	405 011 8401	TR 2SC1740S-Q
	405 011 8500	TR 2SC1740S-R
	405 011 8609	TR 2SC1740S-S
	405 012 2002	TR 2SC1815-GR
	405 012 2101	TR 2SC1815-O
	405 012 2309	TR 2SC1815-Y
	405 157 0505	TR 2SC536NF-NPA
	405 151 8705	TR 2SC536NG-NPA
	405 020 7501	TR 2SC945A-PA
	405 020 7709	TR 2SC945A-QA
Q693	405 011 8401	TR 2SC1740S-Q
	405 011 8500	TR 2SC1740S-R
	405 011 8609	TR 2SC1740S-S
	405 012 2002	TR 2SC1815-GR
	405 012 2101	TR 2SC1815-O
	405 012 2309	TR 2SC1815-Y
	405 157 0505	TR 2SC536NF-NPA
	405 151 8705	TR 2SC536NG-NPA
	405 020 7501	TR 2SC945A-PA
	405 020 7709	TR 2SC945A-QA
Q695	405 001 7605	TR 2SA1015-Y(SAN)
	405 004 3208	TR 2SA564A-R(CU)
	405 004 4809	TR 2SA608-F-CTV-NP
	405 004 4809	TR 2SA608-F-CTV-NP
Q701	406 000 3605	TR 2SC3620(LB-SAN-1)
	405 066 4304	TR 2SC2621-C-RA
	405 041 6507	TR 2SC2621-D-RA
	405 041 6705	TR 2SC2621-E-RA
	405 066 9903	TR 2SC2688(1)-K
	405 067 0008	TR 2SC2688(1)-L
Q711	406 000 3605	TR 2SC3620(LB-SAN-1)
	405 066 4304	TR 2SC2621-C-RA
	405 041 6507	TR 2SC2621-D-RA
	405 041 6705	TR 2SC2621-E-RA

Schematic Location	Part No.	Description
Q721	405 066 9903	TR 2SC2688(1)-K
	405 067 0008	TR 2SC2688(1)-L
	405 067 0107	TR 2SC2688(1)-M
	406 000 3605	TR 2SC3620(LB-SAN-1)
	405 066 4304	TR 2SC2621-C-RA
	405 041 6507	TR 2SC2621-D-RA
	405 041 6705	TR 2SC2621-E-RA
	405 066 9903	TR 2SC2688(1)-K
	405 067 0008	TR 2SC2688(1)-L
	405 067 0107	TR 2SC2688(1)-M
Q831	405 134 5925	TR 2SA1037AK T146 R
	405 147 2205	TR 2SA1037AK T146 S
	405 002 0308	TR 2SA1037K-T-96-R
	405 002 0407	TR 2SA1037K-T-96-S
	405 002 6726	TR 2SA1179-M6
	405 002 6924	TR 2SA1179-M7-TB
	405 163 1503	TR 2SA1179N-M6-TB
	405 163 2708	TR 2SA1179N-M7-TB
	406 000 6804	TR 2SA1015-GR(SAN)
	405 001 7407	TR 2SA1015-O(SAN)
Q1071	405 001 7605	TR 2SA1015-Y(SAN)
	405 004 3109	TR 2SA564A-Q(CU)
	405 004 3208	TR 2SA564A-R(CU)
	405 151 3304	TR 2SA608NF-NPA
	405 006 1707	TR 2SA933S-Q
	405 006 1806	TR 2SA933S-R

NOTES:

Read description of the Resistor as follows:

(Example)



Rated Wattage

Performance Symbols:
A...General B...Non-flammable
Z...Low noise
Other... Temperature coefficient

Tolerance Symbols:
A...0.05% B...0.1% C...25%
D...0.5% F...1% G...2%
J...5% K...10% M...20%
P...+5 -15%

Rated Value, ohms:
K...1,000 M...1,000,000

Material:
CARBON Carbon
MT-FILM Metal Film
OXIDE-MT Oxide Metal Film
SOLIDComposition
MT-GLAZE Metal Glaze
WIRE WOUND Wire Wound
CERAMIC RES Ceramic
FUSIBLE RES Fusible

Schematic Location	Part No.	Description
R001	401 256 0101	MT-GLAZE 8.2K JA 1/10W
R002	401 256 0101	MT-GLAZE 8.2K JA 1/10W
R003	401 162 2800	MT-GLAZE 1.8K JA 1/10W
R004	401 162 2800	MT-GLAZE 1.8K JA 1/10W
R005	401 150 5905	MT-GLAZE 10K JA 1/10W
R006	401 014 4105	CARBON 1.5K JA 1/4W
R013	401 027 2600	CARBON 5.6K JA 1/6W
★ R106	401 008 2001	CARBON 18K JA 1/2W
R107	401 023 2802	CARBON 8.2K JA 1/4W
R131	401 256 1702	MT-GLAZE 33K JA 1/10W
R133	401 255 6401	MT-GLAZE 3K JA 1/10W
R135	401 150 6001	MT-GLAZE 0.000 ZA 1/10W
R137	401 150 6209	MT-GLAZE 1K JA 1/10W
R142	401 256 1702	MT-GLAZE 33K JA 1/10W
R143	401 150 6209	MT-GLAZE 1K JA 1/10W
R151	401 152 3206	MT-GLAZE 330 JA 1/10W
R161	401 150 5806	MT-GLAZE 100K JA 1/10W
R162	401 150 5806	MT-GLAZE 100K JA 1/10W
R163	401 256 0002	MT-GLAZE 120 JA 1/10W
R164	401 150 6209	MT-GLAZE 1K JA 1/10W
R166	401 256 7506	MT-GLAZE 390 JA 1/10W
R167	401 162 2701	MT-GLAZE 180 JA 1/10W
R201	401 026 9600	CARBON 470 JA 1/6W
R208	401 150 6209	MT-GLAZE 1K JA 1/10W
R209	401 255 6500	MT-GLAZE 100 JA 1/10W
R212	401 256 7100	MT-GLAZE 680K JA 1/10W
R251	401 162 3005	MT-GLAZE 22K JA 1/10W
R252	401 025 8208	CARBON 22K JA 1/6W
R272	401 256 7308	MT-GLAZE 6.8K JA 1/10W
R273	401 150 5905	MT-GLAZE 10K JA 1/10W
R274	401 162 4101	MT-GLAZE 5.6K JA 1/10W
R276	401 024 9701	CARBON 12K JA 1/6W
R281	401 150 5905	MT-GLAZE 10K JA 1/10W
R284	401 026 9303	CARBON 47 JA 1/6W
R287	401 255 6500	MT-GLAZE 100 JA 1/10W
R288	401 255 6500	MT-GLAZE 100 JA 1/10W
R289	401 255 6500	MT-GLAZE 100 JA 1/10W
R321	401 150 5905	MT-GLAZE 10K JA 1/10W
R353	401 024 7400	CARBON 10K JA 1/6W
R400	401 024 6700	CARBON 100 JA 1/6W
★ R401	401 012 4503	CARBON 100 JA 1/4W
★ R402	401 013 4205	CARBON 120 JA 1/4W
R404	401 026 3905	CARBON 330 JA 1/6W
R406	401 010 8305	CARBON 5.6K JA 1/2W
★ R407	401 068 8807	OXIDE-MT 5.6K JA 2W
R409	401 162 4101	MT-GLAZE 5.6K JA 1/10W
★ R411	402 080 3702	OXIDE-MT 6.8 JB 7W
R416	401 018 1605	CARBON 33 JA 1/4W
★ R421	401 052 6505	MT-FILM 1K FA 1/6W
★ R422	401 052 6802	MT-FILM 10K FA 1/6W
★ R423	401 264 9301	MT-GLAZE 3.3K FA 1/10W
R426	401 256 6905	MT-GLAZE 680 JA 1/10W
R428	401 025 1902	CARBON 15K JA 1/6W
R441	401 024 7004	CARBON 1K JA 1/6W

Schematic Location	Part No.	Description
R442	401 150 5905	MT-GLAZE 10K JA 1/10W
R443	401 026 9907	CARBON 4.7K JA 1/6W
R444	401 025 4606	CARBON 18K JA 1/6W
R449	401 265 1700	MT-GLAZE 4.7K FA 1/10W
★ R471	401 006 7701	CARBON 1 JB 1/2W
★ R472	401 069 5607	OXIDE-MT 8.2 JA 2W
★ R481	401 010 2600	CARBON 47 JB 1/2W
★ R482	401 011 9004	CARBON 1 JB 1/4W
R485	401 025 4606	CARBON 18K JA 1/6W
★ R486	401 069 5607	OXIDE-MT 8.2 JA 2W
R487	401 026 6609	CARBON 390 JA 1/6W
★ R488	401 059 1602	OXIDE-MT 15 JA 1W
★ R489	401 066 5204	OXIDE-MT 22 JA 2W
R491	401 012 5708	CARBON 1K JA 1/4W
R492	401 156 8504	MT-FILM 33K FA 1/6W
R493	401 019 4001	CARBON 390K JA 1/4W
R494	401 019 4001	CARBON 390K JA 1/4W
★ R495	401 061 1706	OXIDE-MT 33 JA 1W
★ R497	401 064 3806	OXIDE-MT 1 JA 2W
★ R498	401 068 8807	OXIDE-MT 5.6K JA 2W
R499	401 026 6609	CARBON 390 JA 1/6W
R503	401 026 7002	CARBON 3.9K JA 1/6W
R504	401 027 8602	CARBON 8.2K JA 1/6W
R505	401 006 8401	CARBON 1.5 JA 1/2W
R506	401 025 7409	CARBON 220 JA 1/6W
R507	401 006 8401	CARBON 1.5 JA 1/2W
R508	401 025 4606	CARBON 18K JA 1/6W
R509	401 025 4606	CARBON 18K JA 1/6W
★ R511	401 065 2808	OXIDE-MT 120 JA 2W
R517	401 027 0309	CARBON 47K JA 1/6W
R518	401 256 7209	MT-GLAZE 18K JA 1/10W
★ R601	402 083 6106	WIRE WOUND 1 KA 7W
★ R602	402 000 0705	SOLID 3.3M KA 1/2W
	402 088 1502	RESISTER 3.3M JA 1/2W
	402 090 2108	RESISTER 3.3M JA 1/2W
R603	401 010 9203	CARBON 560K JA 1/2W
★ R604	401 066 3002	OXIDE-MT 2.2 JA 2W
R606	401 019 9600	CARBON 47 JA 1/4W
R607	401 016 1508	CARBON 22 JA 1/4W
R608	401 162 3807	MT-GLAZE 470K JA 1/10W
R609	401 162 3005	MT-GLAZE 22K JA 1/10W
R611	401 027 0309	CARBON 47K JA 1/6W
★ R612	402 001 8502	FUSIBLE RES 10 J- 1/2W
★ R613	401 180 8402	OXIDE-MT 0.47 JA 2W
R614	401 020 0900	CARBON 470 JB 1/4W
★ R615	401 180 8402	OXIDE-MT 0.47 JA 2W
R616	401 150 5905	MT-GLAZE 10K JA 1/10W
★ R617	402 001 8106	FUSIBLE RES 680 J- 1/4W
R618	401 012 5708	CARBON 1K JA 1/4W
R619	401 162 3005	MT-GLAZE 22K JA 1/10W
R627	401 150 5905	MT-GLAZE 10K JA 1/10W
R628	401 013 5301	CARBON 1.2K JA 1/4W
R629	401 150 6209	MT-GLAZE 1K JA 1/10W
R630	401 026 3905	CARBON 330 JA 1/6W

Schematic Location	Part No.	Description
R631	401 022 3107	CARBON 6.8K JA 1/4W
R632	401 150 6209	MT-GLAZE 1K JA 1/10W
R634	401 027 0309	CARBON 47K JA 1/6W
R683	401 026 9907	CARBON 4.7K JA 1/6W
R691	401 150 5905	MT-GLAZE 10K JA 1/10W
R692	401 026 9907	CARBON 4.7K JA 1/6W
R693	401 150 5806	MT-GLAZE 100K JA 1/10W
R694	401 024 7400	CARBON 10K JA 1/6W
R695	401 256 5304	MT-GLAZE 56K JA 1/10W
R701	401 025 3807	CARBON 180 JA 1/6W
R703	401 256 0309	MT-GLAZE 820 JA 1/10W
R704	401 027 8107	CARBON 82 JA 1/6W
R706	401 009 1508	CARBON 2.7K JA 1/2W
★ R707	401 065 4604	OXIDE-MT 12K JA 2W
R711	401 025 3807	CARBON 180 JA 1/6W
R713	401 256 0309	MT-GLAZE 820 JA 1/10W
R714	401 255 9006	MT-GLAZE 82 JA 1/10W
R716	401 009 1508	CARBON 2.7K JA 1/2W
★ R717	401 065 4604	OXIDE-MT 12K JA 2W
R721	401 025 3807	CARBON 180 JA 1/6W
R723	401 256 0309	MT-GLAZE 820 JA 1/10W
R724	401 027 8107	CARBON 82 JA 1/6W
R726	401 009 1508	CARBON 2.7K JA 1/2W
★ R727	401 065 4604	OXIDE-MT 12K JA 2W
R803	401 024 6700	CARBON 100 JA 1/6W
R804	401 024 6700	CARBON 100 JA 1/6W
R806	401 162 3708	MT-GLAZE 4.7K JA 1/10W
R807	401 150 5905	MT-GLAZE 10K JA 1/10W
R808	401 150 5905	MT-GLAZE 10K JA 1/10W
R809	401 162 3708	MT-GLAZE 4.7K JA 1/10W
R810	401 162 3005	MT-GLAZE 22K JA 1/10W
R813	401 150 5905	MT-GLAZE 10K JA 1/10W
R814	401 150 5905	MT-GLAZE 10K JA 1/10W
R816	401 152 3206	MT-GLAZE 330 JA 1/10W
R823	401 024 6700	CARBON 100 JA 1/6W
R829	401 024 6700	CARBON 100 JA 1/6W
R831	401 150 5806	MT-GLAZE 100K JA 1/10W
R833	401 024 7400	CARBON 10K JA 1/6W
R835	401 256 5908	MT-GLAZE 2.7K JA 1/10W
R842	401 162 4002	MT-GLAZE 560 JA 1/10W
R843	401 162 4002	MT-GLAZE 560 JA 1/10W
R844	401 162 4002	MT-GLAZE 560 JA 1/10W
R846	401 024 7004	CARBON 1K JA 1/6W
R847	401 027 2600	CARBON 5.6K JA 1/6W
R848	401 027 2600	CARBON 5.6K JA 1/6W
R849	401 027 2600	CARBON 5.6K JA 1/6W
R851	401 150 6209	MT-GLAZE 1K JA 1/10W
R852	401 162 3401	MT-GLAZE 39K JA 1/10W
R853	401 255 6005	MT-GLAZE 1M JA 1/10W
R854	401 150 6100	MT-GLAZE 2.2K JA 1/10W
R856	401 024 6700	CARBON 100 JA 1/6W
R857	401 024 6700	CARBON 100 JA 1/6W
R858	401 162 3005	MT-GLAZE 22K JA 1/10W
R862	401 255 6500	MT-GLAZE 100 JA 1/10W

Schematic Location	Part No.	Description
R864	401 256 0200	MT-GLAZE 120K JA 1/10W
R881	401 255 6500	MT-GLAZE 100 JA 1/10W
R882	401 255 6500	MT-GLAZE 100 JA 1/10W
R883	401 024 6700	CARBON 100 JA 1/6W
R884	401 024 6700	CARBON 100 JA 1/6W
R886	401 150 5905	MT-GLAZE 10K JA 1/10W
R1001	401 256 2709	MT-GLAZE 75 JA 1/10W
R1002	401 256 2709	MT-GLAZE 75 JA 1/10W
R1003	401 150 5905	MT-GLAZE 10K JA 1/10W
R1004	401 256 6004	MT-GLAZE 27K JA 1/10W
R1006	401 150 5905	MT-GLAZE 10K JA 1/10W
R1007	401 256 6004	MT-GLAZE 27K JA 1/10W
R1051	401 256 2709	MT-GLAZE 75 JA 1/10W
R1052	401 256 2709	MT-GLAZE 75 JA 1/10W
R1053	401 024 7400	CARBON 10K JA 1/6W
R1054	401 026 1307	CARBON 27K JA 1/6W
R1059	401 024 7004	CARBON 1K JA 1/6W
R1071	401 026 6609	CARBON 390 JA 1/6W
R1073	401 024 6700	CARBON 100 JA 1/6W
R1081	401 162 3005	MT-GLAZE 22K JA 1/10W
R1082	401 162 3005	MT-GLAZE 22K JA 1/10W
R1083	401 256 6004	MT-GLAZE 27K JA 1/10W
R1084	401 150 5905	MT-GLAZE 10K JA 1/10W
R1901	401 150 5905	MT-GLAZE 10K JA 1/10W
R1902	401 150 6209	MT-GLAZE 1K JA 1/10W
R1903	401 162 2800	MT-GLAZE 1.8K JA 1/10W
R1904	401 150 6100	MT-GLAZE 2.2K JA 1/10W
R1905	401 256 7605	MT-GLAZE 3.9K JA 1/10W
R1906	401 162 4101	MT-GLAZE 5.6K JA 1/10W
R1907	401 256 0408	MT-GLAZE 12K JA 1/10W
R1909	401 024 7004	CARBON 1K JA 1/6W
R1910	401 024 7004	CARBON 1K JA 1/6W
R3401	401 162 2909	MT-GLAZE 220 JA 1/10W
R3402	401 162 2909	MT-GLAZE 220 JA 1/10W
R3406	401 150 5806	MT-GLAZE 100K JA 1/10W
R3407	401 255 6005	MT-GLAZE 1M JA 1/10W
R3411	401 265 4008	MT-GLAZE 62K JA 1/10W
R3421	401 162 3104	MT-GLAZE 3.3K JA 1/10W
R3422	401 255 6401	MT-GLAZE 3K JA 1/10W
R3426	401 256 7605	MT-GLAZE 3.9K JA 1/10W
R3432	401 150 5905	MT-GLAZE 10K JA 1/10W
R3433	401 150 5905	MT-GLAZE 10K JA 1/10W
R3434	401 162 4002	MT-GLAZE 560 JA 1/10W
R3435	401 150 5806	MT-GLAZE 100K JA 1/10W
R3436	401 162 4002	MT-GLAZE 560 JA 1/10W
R3437	401 150 5806	MT-GLAZE 100K JA 1/10W
R3441	401 256 1405	MT-GLAZE 330K JA 1/10W
R3442	401 255 6500	MT-GLAZE 100 JA 1/10W
R3443	401 256 1405	MT-GLAZE 330K JA 1/10W
R3444	401 255 6500	MT-GLAZE 100 JA 1/10W
R3445	401 256 1405	MT-GLAZE 330K JA 1/10W
R3446	401 255 6500	MT-GLAZE 100 JA 1/10W
R3447	401 256 1405	MT-GLAZE 330K JA 1/10W
R3448	401 255 6500	MT-GLAZE 100 JA 1/10W

Schematic Location	Part No.	Description
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SWITCHES

SW1901	645 006 9673	SWITCH, PUSH (POWER)
	645 027 7382	SWITCH, PUSH (POWER)
	645 052 2284	SWITCH, PUSH (POWER)
SW1902	645 006 9673	SWITCH, PUSH (VOL +)
	645 027 7382	SWITCH, PUSH (VOL +)
	645 052 2284	SWITCH, PUSH (VOL +)
SW1903	645 006 9673	SWITCH, PUSH (VOL -)
	645 027 7382	SWITCH, PUSH (VOL -)
	645 052 2284	SWITCH, PUSH (VOL -)
SW1904	645 006 9673	SWITCH, PUSH (CH ▲)
	645 027 7382	SWITCH, PUSH (CH ▲)
	645 052 2284	SWITCH, PUSH (CH ▲)
SW1905	645 006 9673	SWITCH, PUSH (CH ▼)
	645 027 7382	SWITCH, PUSH (CH ▼)
	645 052 2284	SWITCH, PUSH (CH ▼)
SW1906	645 006 9673	SWITCH, PUSH (MENU)
	645 027 7382	SWITCH, PUSH (MENU)
	645 052 2284	SWITCH, PUSH (MENU)

TRANSFORMERS

T151	645 049 3775	TRANS, OSC 45.75MHZ
T401	610 000 1138	DRIVE TRANS
	610 223 1663	DRIVE TRANS
★ T402	645 058 0529	TRANS, FLYBACK
★ T601	645 056 7360	TRANS, POWER, PULSE
	645 057 8656	TRANS, POWER, PULSE

CRYSTAL FILTERS

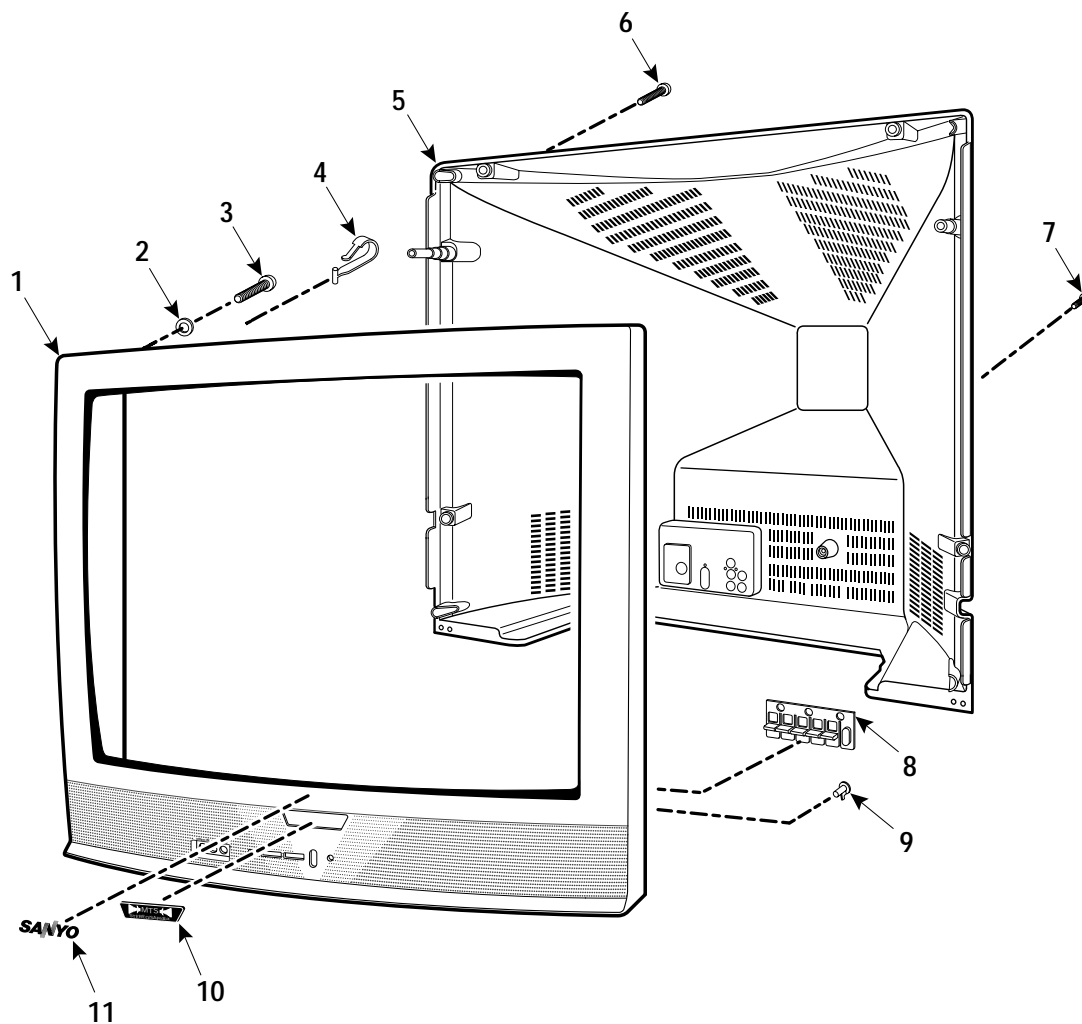
X141	421 008 9008	SAW F TSF5235P
X161	610 015 3059	TRAP, CERAMIC 4.5MHZ
	645 041 1618	TRAP CERAMIC 4.5MHZ
X251	610 204 4195	CRYSTAL OSCILLATOR
	610 245 9746	CRYSTAL OSCILLATOR
	610 012 0655	CRYSTAL OSCILLATOR
X801	645 000 6692	OSC, CERAMIC 8.00MHZ
	645 021 5483	OSC, CERAMIC 8.00MHZ

Schematic Location	Part No.	Description
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MISCELLANEOUS

A001	610 304 3739	ASSY, PWB, CTV G7VFA
A100	610 304 6143	ASSY, PWB, MAIN G7VFA
★ A101	645 052 6077	TUNER, U/V
	645 052 6084	TUNER, U/V
A700	610 304 6150	ASSY, PWB, SOCKET G7VFA
A1901	645 047 6228	UNIT, REMOCON RECEIVER
★ F601	423 029 8008	FUSE 125V 4A
	423 018 8101	FUSE 125V 4A
	423 007 1601	FUSE 125V 4A
	423 007 1809	FUSE 125V 4A
F601A	645 000 5077	HOLDER, FUSE
	645 016 0479	HOLDER, FUSE
F601B	645 000 5077	HOLDER, FUSE
	645 016 0479	HOLDER, FUSE
★ K701	645 025 6103	SOCKET, CRT 8P
	645 028 0306	SOCKET, CRT 8P
K1001	645 038 1898	JACK, RCA-5
K1011	645 051 1271	JACK, RCA-3
★ PS601	408 046 5209	TH PTDAA1BF3R0Q100
★ Q901	414 009 7005	CRT A68ADT25X03
★ RL601	645 000 4155	RELAY
	645 011 2713	RELAY
SP901	645 024 7828	RELAY
	645 015 8629	RELAY
SP902	645 024 7767	RELAY
	645 052 5933	RELAY
★ W601	645 028 0870	SPEAKER, 8
	645 028 0870	SPEAKER, 8
★ W901	645 023 1698	CORD, POWER
	610 278 0567	ASSY, WIRE GND CONNECTOR

CABINET PARTS LIST



CABINET PARTS LIST

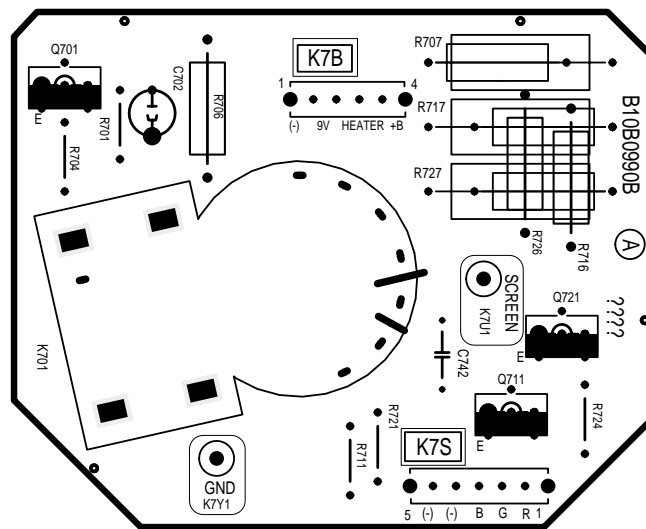
ACCESSORY PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	610 290 3584	CABINET FRONT ASSY
2	610 268 9624	CRT MTG WASH 1.6MM (4 USED)
3	412 053 3905	CRT MTG SCREW 6X35 (4 USED)
4	610 102 7151	DC HOLDER (4 USED)
5	610 303 5277	CABINET BACK
6	412 036 1805	SCREW 4X14 (7 USED)
7	412 018 8402	SCREW 3X10 (1 USED)
8	610 289 8590	BUTTON UNIT
9	610 267 0851	CAP RC
10	610 303 5291	DEC SHEET
11	610 293 2560	SANYO BADGE

KEY NO.	PARTS NO.	DESCRIPTION
	610 307 7369	OWNER'S MANUAL
	645 053 8698	RC TRANSMITTER
	610 290 1344	RC BATTERY COVER

COMPONENT AND TESTPOINT LOCATIONS

PICTURE TUBE SOCKET BOARD



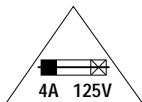
PIC TUBE SOCKET BOARD COMPONENTS

Part	Loc.
Q701	N/A
Q711	N/A
Q721	N/A

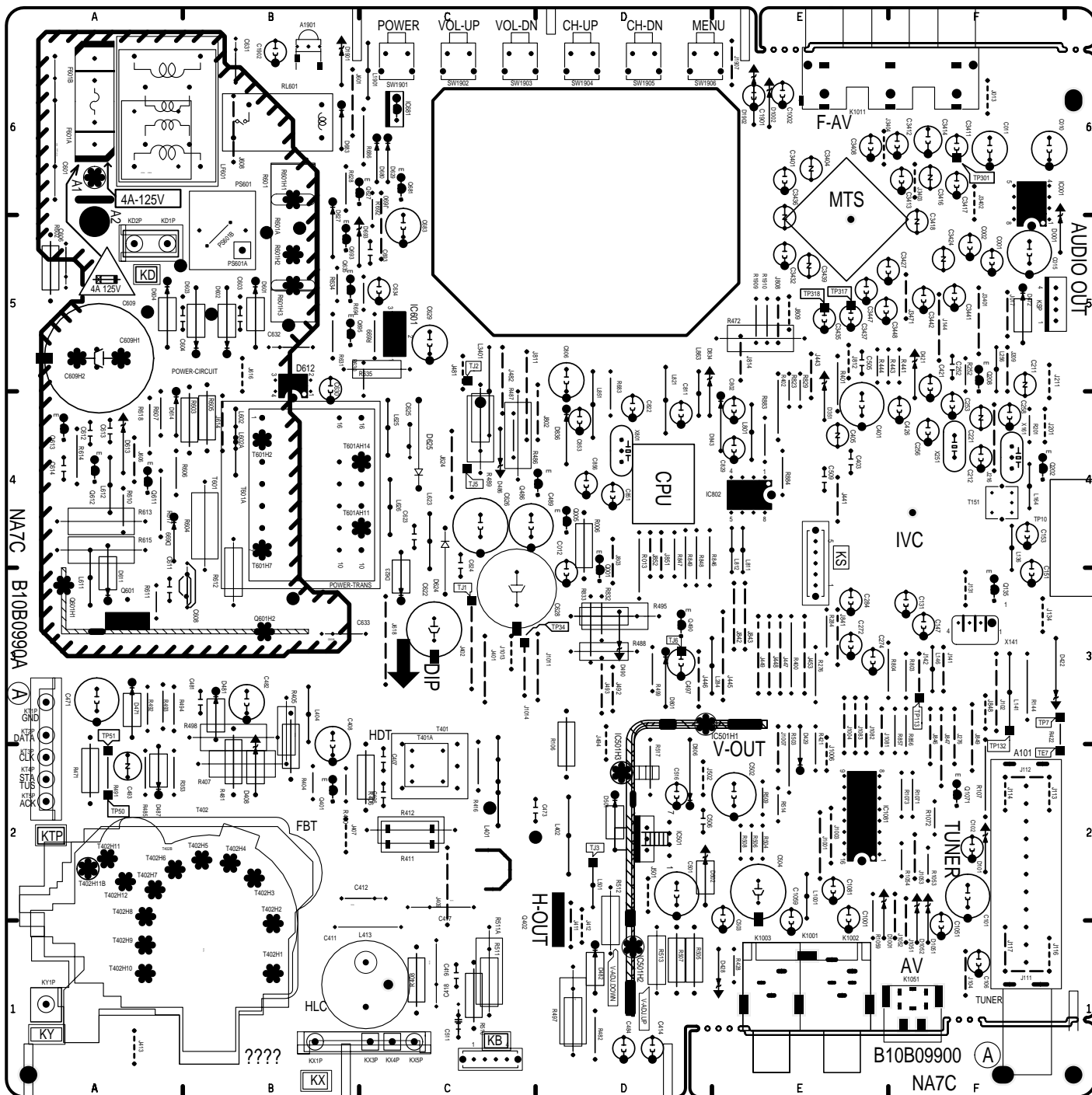
COMPONENT AND TESTPOINT LOCATIONS (Cont.)

MAIN BOARD PARTS SIDE

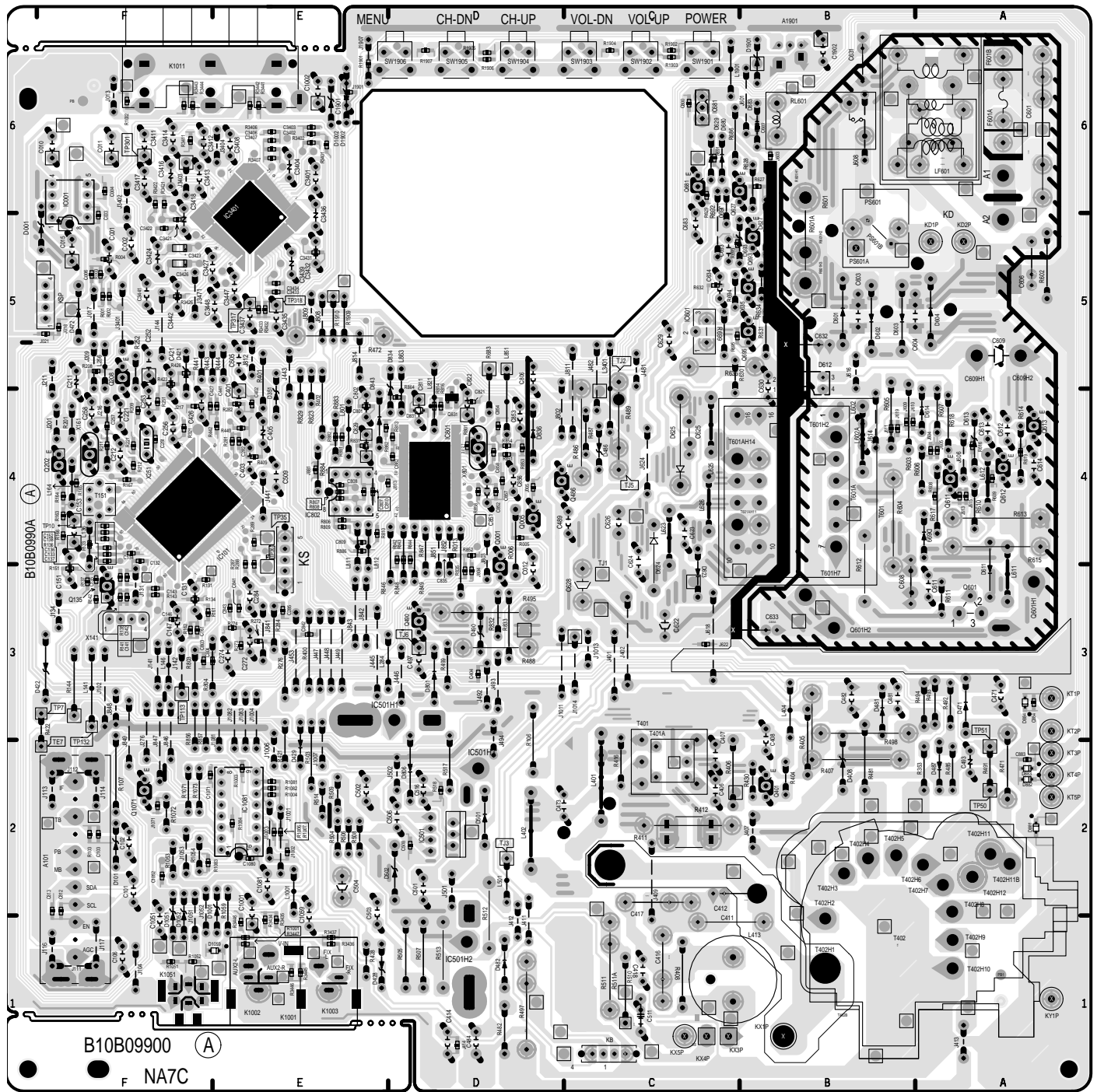
CAUTION



FOR CONTINUED PROTECTION AGAINST A RISK OF FIRE, REPLACE ONLY WITH THE SAME TYPE 4A, 125V FUSE.
ATTENTION : POUR MAINTENIR LA PROTECTION CONTRE LES RISQUES D' INCENDIE UTILISER UN FUSIBLE DE RECHANGE DE MEME TYPE 4A, 125V.



MAIN BOARD FOIL SIDE



MAIN BOARD COMPONENTS AND TEST POINTS GRID LOCATIONS

Part	Loc.	Part	Loc.	Part	Loc.	Part	Loc.	Part	Loc.	Part	Loc.
D429	E2	IC801	D4	Q208	F5	Q613	B4	R512	D2	TP50	A2
D612	B5	IC802	E4	Q401	B2	Q627	C6	R513	D1	TP51	A2
D802	E2	IC1081	E2	Q402	C2	Q635	B5	TE7	F2	TP317	E5
IC001	F6	IC3401	E5	Q486	D4	Q681	C6	TP7	F3	TP318	E5
IC101	E4	Q001	D4	Q490	D3	Q693	C5	TJ1	C3	T151	F4
IC501	D2	Q005	D4	Q601	A3	Q695	C5	TJ6	D3		
IC601	C5	Q135	F3	Q611	A4	Q831	D5	TP16	F4		
IC681	C6	Q202	F4	Q612	A4	Q1071	F2	TP21	F3		

For parts or service contact


SANYO Fisher Service Corporation
21605 Plummer Street
Chatsworth, CA 91311 (U.S.A.)
300 Applewood Crescent,
Concord, Ontario L4K 5C7 (CANADA)

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SCHMATIC DIAGRAMS

NOTES ON SCHEMATIC DIAGRAMS

- All resistance values in ohms K=1,000 M=1,000,000.
- Unless otherwise noted on schematic, all capacitor values less than 1 are expressed in μF (Micro Farad), and the values more than 1 are in pF.
- Unless otherwise noted on schematic, voltage reading taken with VOM from point indicated to chassis ground. Voltage reading taken using color-bar signal VHF channel 5, all controls at normal. Line voltage at 120 volts. Some voltages may vary with signal strength.
- Waveforms were taken with color-bar signal and controls set for normal picture. Waveforms marked with an * may vary with signal strength.
- The Symbol  indicates a fusible resistor, which protects the circuit from possible short circuits.

SERVICE NOTES:

- When replacing parts on circuit boards, clamp the lead wires to terminals before soldering.
- When replacing high wattage resistors on circuit board, keep the resistor body 10 mm (3/8) from circuit board.
- Keep wires away from high voltage and high temperature components.

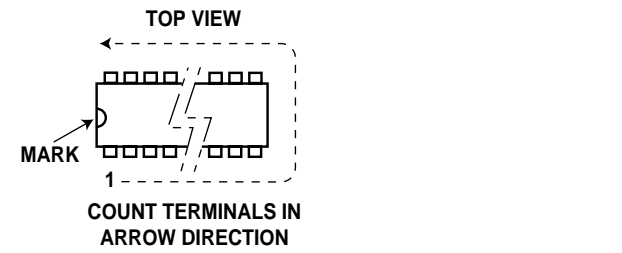
PRODUCT SAFETY NOTICE

THE COMPONENTS DESIGNATED BY A STAR (*) ON THIS SCHEMATIC DIAGRAM DESIGNATE COMPONENTS WHOSE VALUES ARE OF SPECIAL SIGNIFICANCE TO PRODUCT SAFETY. SHOULD ANY COMPONENT DESIGNATED BY A STAR NEED TO BE REPLACED, USE ONLY THE PART DESIGNATED IN THE PARTS LIST. DO NOT DEVIATE FROM THE RESISTANCE, WATTAGE AND VOLTAGE RATINGS SHOWN.

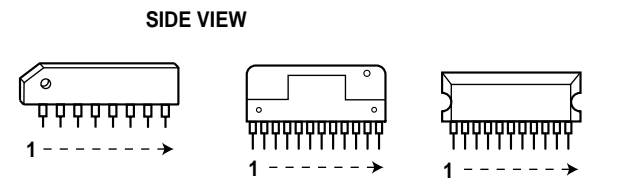
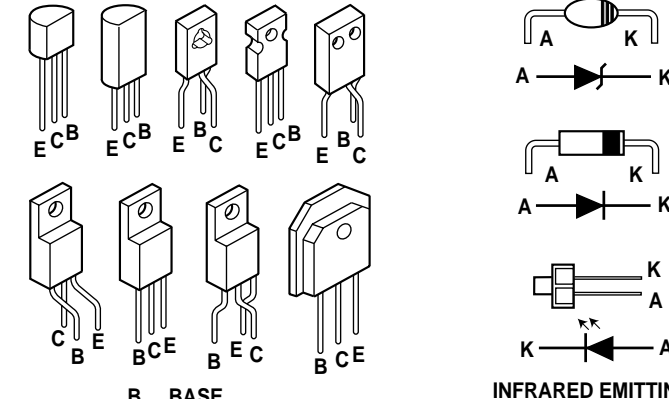
X-RADIATION WARNING NOTE

THIS TV CONTAINS CRITICAL PARTS TO PROTECT AGAINST X-RADIATION. NOMINAL 2ND ANODE VOLTAGE IS 29.0KV AT ZERO BEAM CURRENT AT 120 VOLTS AC LINE, AND MUST NOT EXCEED 30.9KV UNDER ANY OPERATING CONDITION. SEE HIGH VOLTAGE CHECK ON PAGE 8.

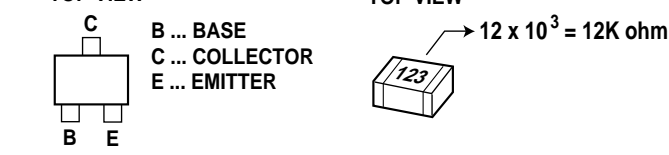
INTEGRATED CIRCUITS



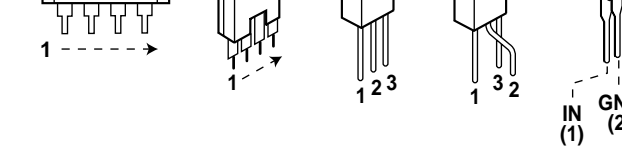
TRANSISTORS



CHIP TRANSISTORS

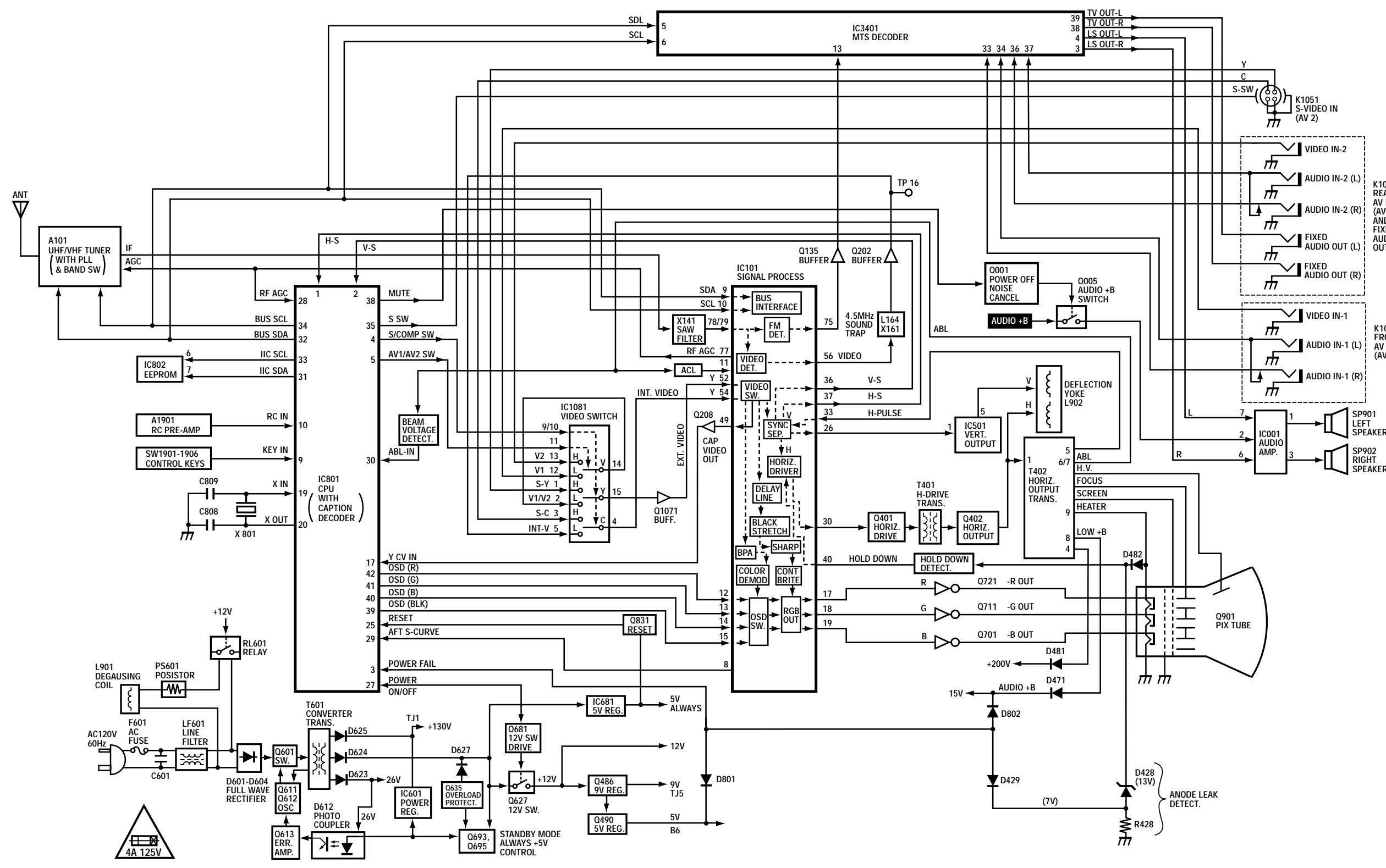


CHIP RESISTORS



BLOCK DIAGRAM

CAUTION FOR CONTINUED PROTECTION AGAINST A RISK OF FIRE, REPLACE ONLY WITH THE SAME TYPE 4A, 125V FUSE. ATTENTION: POUR MAINTENIR LA PROTECTION CONTRE LES RISQUES D'INCENDIE UTILISER UN FUSIBLE DE RECHANGE DE MEME TYPE 4A, 125V.



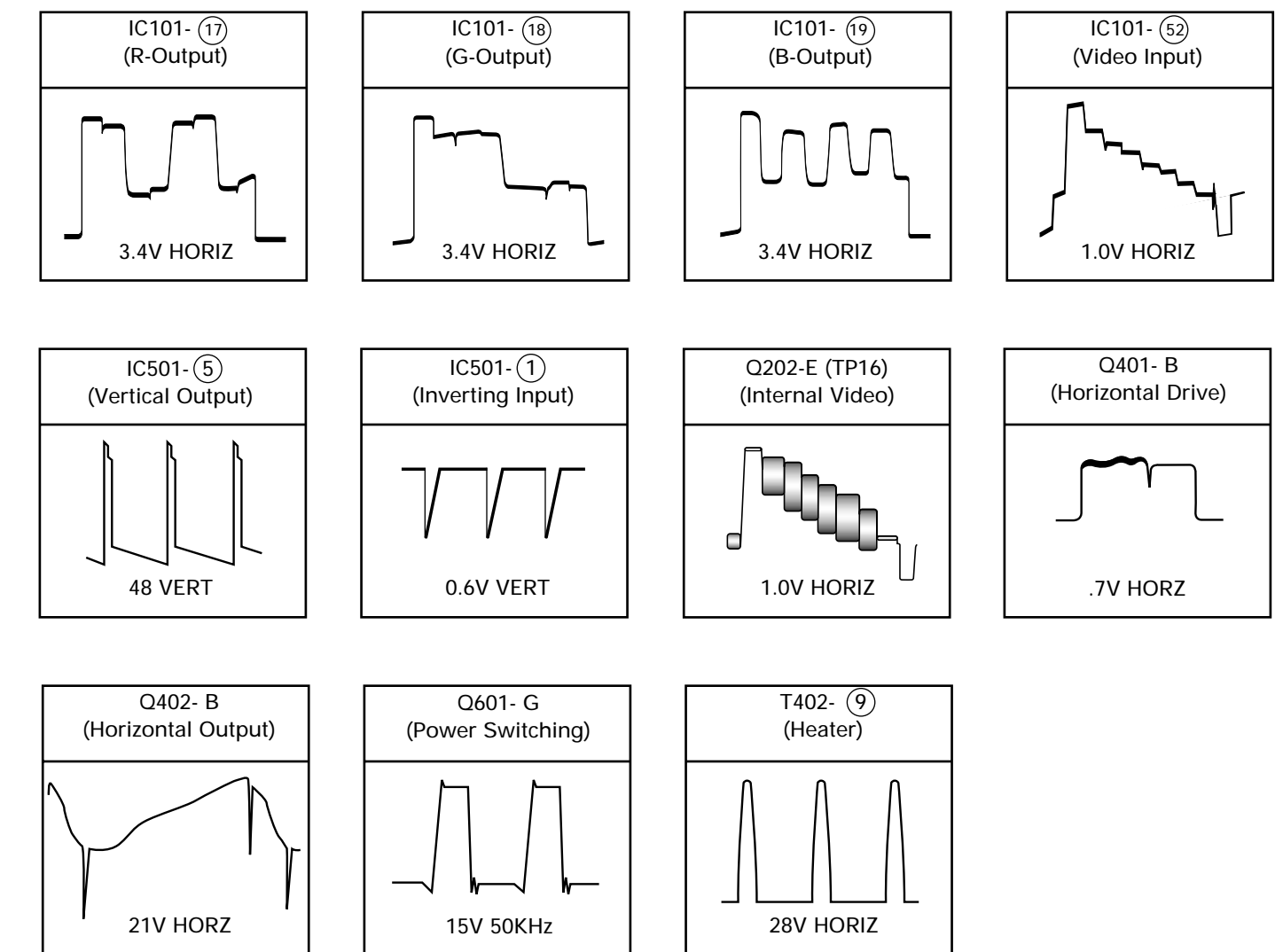
VOLTAGE CHARTS

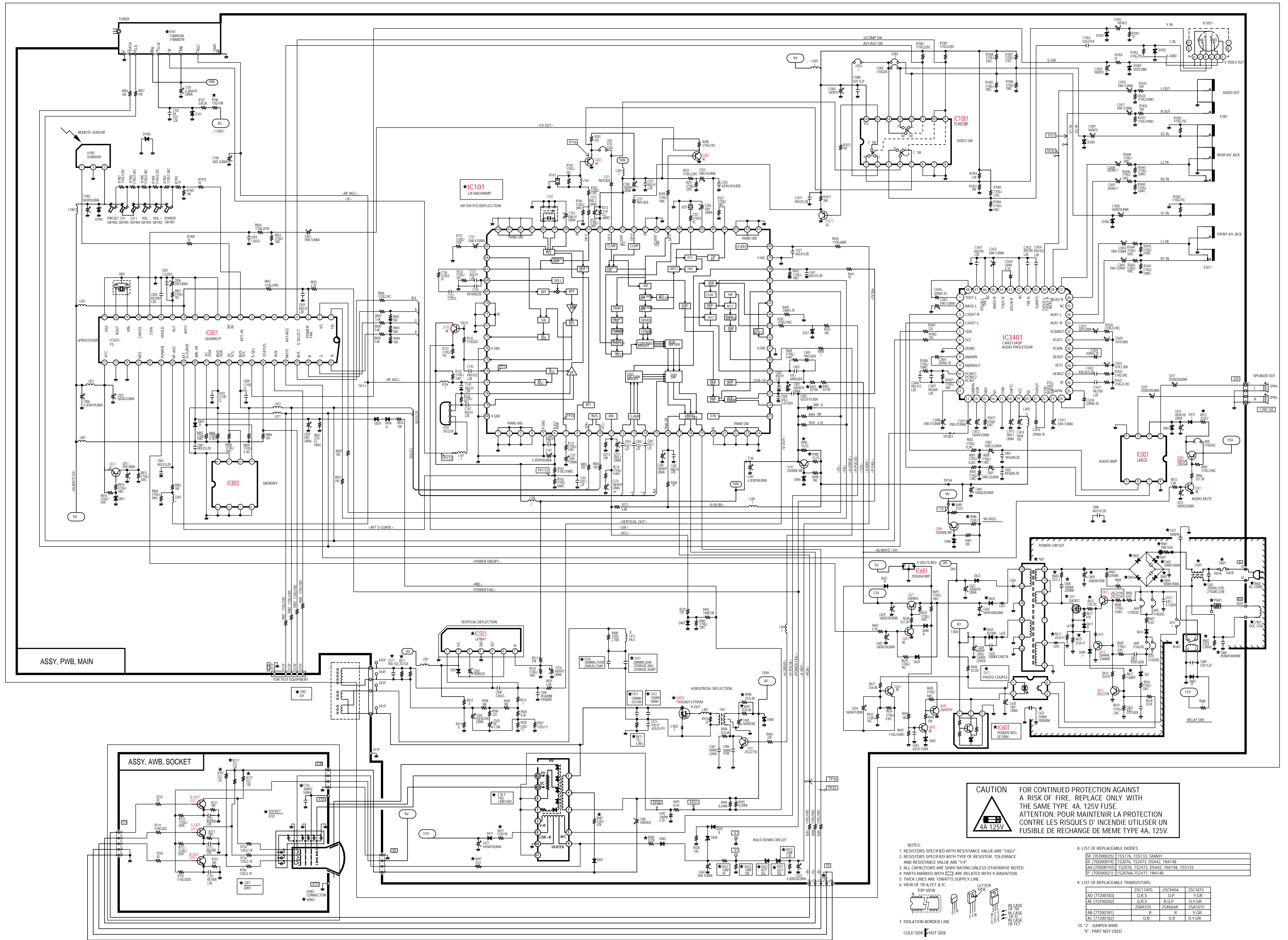
NOTE: Voltages were measured using color-bar signal and the controls set for normal picture.

Device/Pin #	Volts/Mode	Device/Pin #	Volts/Mode	Device/Pin #	Volts/Mode	Device/Pin #	Volts/Mode	Device/Pin #	Volts/Mode	Device/Pin #	Volts/Mode	Device/Pin #	Volts/Mode
D612-1	POWER ON: 25.7 POWER OFF: 9.6	IC101-36	5.0	IC501-1	2.5	IC801-37	4.9	IC3401-22	4.1	Q486-B	9.9	Q695-B	POWER ON: 24.7 POWER OFF: 7.4
D612-2	POWER ON: 24.8 POWER OFF: 8.0	IC101-37	4.3	IC501-2	25.9	IC801-38	4.8	IC3401-23	3.7	Q486-C	11.6	Q695-C	GND
D612-3	POWER ON: 24.8 POWER OFF: 8.0	IC101-38	4.7	IC501-3	3.5	IC801-39	0.2	IC3401-24	3.9	Q486-E	9.2	Q695-E	POWER ON: 24.8 POWER OFF: 8.0
D612-4	POWER ON: 0.7 POWER OFF: 1.7	IC101-39	GND	IC501-4	GND	IC801-40	0	IC3401-25	4.1	Q490-B	5.9	Q701-B	2.4
IC001-1	6.7	IC101-40	0	IC501-5	18.0	IC801-41	0	IC3401-26	4.1	Q490-C	6.7	Q701-C	154.9
IC001-2	15.4	IC101-41	GND	IC501-6	26.5	IC801-42	0	IC3401-27	1.9	Q490-E	5.2	Q701-E	2.2
IC001-3	6.8	IC101-42	GND	IC501-7	2.4	IC801-43	GND	IC3401-28	4.1	Q601-D	POWER ON: 5.8 POWER OFF: 0.4	Q711-B	2.4
IC001-4	GND	IC101-43	GND	IC501-8	130.0	IC801-44	GND	IC3401-29	4.1	Q601-S	POWER ON: 15.7 POWER OFF: 16.4	Q711-C	158.0
IC001-5	N.C.	IC101-44	2.3	IC501-9	24.8	IC801-45	GND	IC3401-30	4.1	Q611-B	POWER ON: 4.6 POWER OFF: 0.8	Q711-E	2.2
IC001-6	1.4	IC101-45	3.6	IC501-10	2.6	IC801-46	GND	IC3401-31	2.0	Q611-C	POWER ON: 14.4 POWER OFF: 1.7	Q721-B	2.3
IC001-7	1.4	IC101-46	2.1	IC501-11	13.4	IC801-47	GND	IC3401-32	4.1	Q611-E	POWER ON: 5.6 POWER OFF: 0.4	Q721-C	159.0
IC001-8	GND	IC101-47	3.1	IC501-12	5.0	IC801-48	GND	IC3401-33	4.1	Q612-B	POWER ON: 4.6 POWER OFF: 0.8	Q721-E	2.2
IC001-9	3.8	IC101-48	GND	IC501-13	5.0	IC801-49	5.0	IC3401-34	4.1	Q612-C	GND	Q831-B	4.2
IC101-10	3.6	IC101-49	2.5	IC501-14	1.9	IC801-1	4.0	IC3401-35	0	Q612-E	POWER ON: 5.6 POWER OFF: 0.4	Q831-C	4.9
IC101-11	4.3	IC101-50	GND	IC501-15	0.2	IC801-2	5.0	IC3401-36	4.1	Q613-B	POWER ON: 0.2 POWER OFF: 0.1	Q831-E	4.9
IC101-12	1.5	IC101-51	GND	IC501-16	2.1	IC801-3	5.0	IC3401-37	4.1	Q613-E	GND	Q1071-B	3.0
IC101-13	1.5	IC101-52	2.6	IC501-17	2.1	IC801-4	0	IC3401-38	4.1	Q693-C	POWER ON: 24.7 POWER OFF: 7.1	Q1071-C	GND
IC101-14	1.4	IC101-53	5.1	IC501-18	9.3	IC801-5	0	IC3401-39	4.1	Q693-E	POWER ON: 0.6 POWER OFF: 4.7	Q1071-E	3.7
IC101-15	0.2	IC101-54	2.9	IC501-19	2.2	IC801-6	0.3	IC3401-40	4.1				
IC101-16	8.2	IC101-55	2.6	IC501-20	2.0	IC801-7	0	IC3401-41	4.1				
IC101-17	2.5	IC101-56	2.5	IC501-21	GND	IC801-8	0	IC3401-42	GND				
IC101-18	2.2	IC101-57	GND	IC501-22	5.0	IC801-9	0	IC3401-43	4.1				
IC101-19	2.4	IC101-58	3.6	IC501-23	GND	IC801-10	5.0	IC3401-44	4.1				
IC101-20	GND	IC101-59	4.4	IC501-24	GND	IC801-11	GND	IC3401-45	4.1				
IC101-21	GND	IC101-60	4.4	IC501-25	0.3	IC801-12	5.0	IC3401-46	GND				
IC101-22	GND	IC101-61	GND	IC501-26	4.9	IC801-13	GND	IC3401-47	4.1				
IC101-23	GND	IC101-62	GND	IC501-27	POWER ON: 4.9 POWER OFF: 0	IC801-14	5.0	IC3401-48	4.1				
IC101-24	GND	IC101-63	GND	IC501-28	2.4	IC801-15	1.9	Q001-B	POWER ON: 0.7 POWER OFF: 0				
IC101-25	N.C.	IC101-64	GND	IC501-29	2.8	IC801-16	0.2	Q001-C	POWER ON: 0 POWER OFF: 17.0				
IC101-26	2.1	IC101-65	2.4	IC501-30	0	IC801-17	2.1	Q001-E	GND				
IC101-27	2.6	IC101-66	2.2	IC501-31	0	IC801-18	GND	Q005-B	15.4				
IC101-28	5.3	IC101-67	2.2	IC501-32	0	IC801-19	2.2	Q005-C	16.0				
IC101-29	2.7	IC101-68	2.4	IC501-33	0	IC801-20	2.0	Q005-E	16.1				
IC101-30	0.4	IC101-69	3.2	IC501-34	4.1	IC801-21	GND	Q135-B	2.2				
IC101-31	GND	IC101-70	GND	IC501-35	4.1	IC801-22	5.0	Q135-C	5.0				
IC101-32	N.C.	IC101-71	GND	IC501-36	4.1	IC801-23	GND	Q135-E	1.5				
IC101-33	1.0	IC101-72	GND	IC501-37	4.1	IC801-24	GND	Q202-B	1.7				
IC101-34	1.8	IC101-73	2.3	IC501-38	4.1	IC801-25	5.0	Q202-C	GND				
IC101-35	N.C.	IC101-74	GND	IC501-39	4.1	IC801-26	0.3	Q202-E	2.3				
		IC101-75	2.2	IC501-40	4.1	IC801-27	POWER ON: 4.9 POWER OFF: 0	Q208-B	2.5				
		IC101-76	2.4	IC501-41	4.1	IC801-28	2.4	Q208-C	GND				
		IC101-77	2.2	IC501-42	4.1	IC801-29	2.8	Q208-E	3.1				
		IC101-78	2.9	IC501-43	4.1	IC801-30	0	Q401-B	0.3				
		IC101-79	2.9	IC501-44	1.3	IC801-31	4.9	Q401-C	35.9				
		IC101-80	GND	IC501-45	1.3	IC801-32	3.6	Q401-E	GND				
				IC501-46	4.9	IC801-33	4.9	Q402-B	3.2				
				IC501-47	4.9	IC801-34	3.7	Q402-C	N/A				
				IC501-48	9.1	IC801-35	4.8	Q402-E	3.2				
				IC501-49	0	IC801-36	4.9						
				IC501-50	4.1								

WAVEFORMS

Note: Voltages were measured with offset color-bar signal and controls set for normal picture.





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- NOTES:**
1. RESISTORS SPECIFIED WITH RESISTANCE VALUE ARE $\pm 1\%$.
 2. RESISTORS SPECIFIED WITH TYPE OF RESISTOR, TOLERANCE AND RESISTANCE VALUE ARE $\pm 1\%$.
 3. ALL CAPACITORS ARE 50V RATING UNLESS OTHERWISE NOTED.
 4. PARTS MARKED WITH \square ARE RELATED WITH X-RADIATION.
 5. THICK LINES ARE 15WATTS SUPPLY LINE.
 6. VIEW OF TR & FET & IC.
- LETTER SYMBOLS:**
- TOP VIEW
 N: NOTED
 IN CASE OF VIBRATION, THE CASE OF FET
7. ISOLATION BORDER LINE.
 COLD SIDE / HOT SIDE
8. LIST OF REPLACEABLE DIODES:
- | | |
|---------------|---------------------------------------|
| M (7D00020) | 1S1176, 1S1133, GM401 |
| R (7D00019) | 1S2076, 1S2473, DS442, 1N4148 |
| AA (7D000192) | 1S2076, 1S2473, DS442, 1N4148, 1S1133 |
| P (7D000221) | 1S2076A, 1S2471, 1N4148 |
9. LIST OF REPLACEABLE TRANSISTORS:
- | | | | |
|---------------|----------|---------|---------|
| AD (71200183) | 2SC1740S | 2SC345A | 2SC1815 |
| AE (0100202) | O.R.S | O.P | Y.CB |
| AB (71200181) | 2SAW33S | 2SA564A | 2SA1015 |
| AC (71200182) | O.R | O.R | O.Y.CB |
10. * - JUMPER WIRE
 * - PART NOT USED.